# ADHESION RESINS TEGO® AddBond products for Can Coating applications

Tailor-made flexibility and hardness for adhesion promotion



# **Polyester Co-binders for Can Coatings**

Adhesion, flexibility and improvement to sterilization resistance are main functions when it comes to coatings for metal products, e.g. Caps & Crowns, Closures, Beverage Cans, Food packaging, and more.

ТҮРЕ	SUPPLY FORM	TG (°C)	OH VALUE (mg KOH/g)	ACID VALUE (mg KOH/g)	REMARKS						
FOR SOLVENTBORNE FORMULATIONS:											
LTW	60% in xylene	20	30	20-30	Universal soft resins (flexibility)						
2220 ND	60% in Solvesso 150	20	30	18–22	Soft polyester with very good compatibility in non-polar formulations						
LTW-B	60% in n-butylacetate	20	30	20-30	Analog LTW, different solvent						
LTH	100% solid resin	70	25	12-20	Universal hard resin, ideal for powder coatings						
LP 1600	100% liquid	-60	105	n.v.	Solvent-free						
LP 1611	100% liquid	-40	60	n.v.	Solvent-free						
2325	60% in n-butylacetate	30	16	18	Preferred for acrylics						
FOR WATERBORNE FORMULATIONS:											
DS 1300	45% in water	30	60	28	Designed for waterborne formulations						





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### Sterilization test, sb

- Treatment with autoclave
- Conditions: 30 min. at 129 °C in water
- Can coating based on DYNAPOL<sup>®</sup> LH 818-05
- Dosage: 1.6 % TEGO<sup>®</sup> AddBond on total formulation
- ► ~ 5 % solid on solid main binder



blank product

TEGO<sup>®</sup> AddBond LTW or TEGO<sup>®</sup> AddBond 2220 ND

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competitive product

#### **TEGO®** AddBond for food contact regulations

PRODUCT	In compliance with Swiss Ordenance – Annex 10 1 <sup>st</sup> December 2019	In compliance with PIM EU 10/2011	In compliance with German BfR XIV	FDA Compliance 21 CFR 175.300	China GB9685 – 2016 Compliance	In compliance with Mercosur	
TEGO® AddBond DS 1300	А	yes	yes	yes	no	-	
TEGO <sup>®</sup> AddBond LTH	А	yes	yes	yes	no	yes	
TEGO <sup>®</sup> AddBond LTW	А	yes	yes	yes	no	yes	
TEGO <sup>®</sup> AddBond LTW-B	А	yes	yes	yes	по	yes	

for details please see the food contact information on our website www.coatino.com

## Basic scheme of a can coating



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#### EVONIK OPERATIONS GMBH Goldschmidtstraße 100 45127 Essen Germany Phone +49 201 173-2222 Fax +49 201 173-1939 coating-additives@evonik.com www.coating-additives.com

