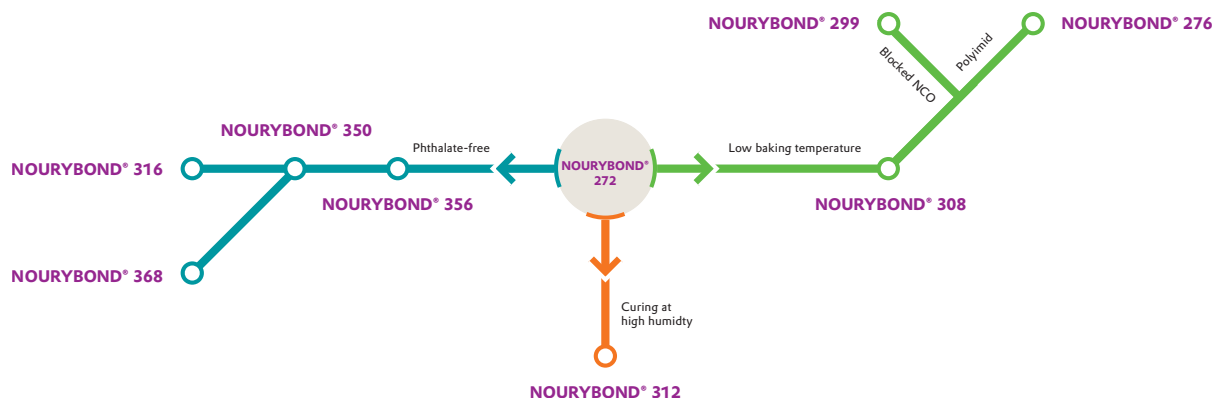


ADHESION PROMOTER FOR PVC APPLICATIONS

CATALYSTS



PRODUCT	CHEMICAL NATURE	VISCOSITY Pa.s @25°C	AMINE VALUE mg KOH/g	USE LEVEL wt%	TYPICAL CURE SCHEDULE	BENEFITS
NOURYBOND® 272	Mod. Polyamidoamine	15–35	185–200	1–4	30 min @130°C	Standard adhesion promoter with well-balanced properties
NOURYBOND® 276	Mod. Polyamidoamine	9–28	110–130	1–2	30 min @120°C	Visible application (colour stability), excellent rheological properties
NOURYBOND® 299	Blocked Isocyanate	4–30	–	2–6	20 min @120°C	Visible application, low baking temperature 120°C with zinc octoate catalyst, wet on wet application
NOURYBOND® 308	Mod. Polyamidoamine	12–23	180–210	1–2	30 min @120°C	Good rheological properties, low temp cure with zinc octoate catalyst
NOURYBOND® 312	Mod. Polyamidoamine	2–4*	440–500	0.5–1.5	30 min @130°C	Usable at high humidity
NOURYBOND® 316	Mod. Polyamidoamine	1–2*	260–310	0.5–2	30 min @130°C	Phthalate-free, offers excellent adhesion and good rheology properties
NOURYBOND® 350	Mod. Polyamidoamine	0.5–2*	130–170	1–3	30 min @130°C	Phthalate-free, good handling properties & good resistance to sagging
NOURYBOND® 356	Mod. Polyamidoamine	1–4.5	185–200	0.5–2	30 min @130°C	Phthalate-free, good handling properties
NOURYBOND® 368	Mod. Polyamidoamine	2–8	225–245	0.5–2	30 min @130°C	Phthalate-free, low vis., good rheological properties

* @75°C

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