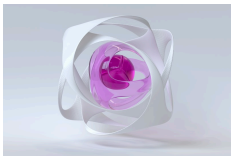
INFINAM®

Product Information

INFINAM® TPC 8008 P

UNREINFORCED POLYESTER-BASED ELASTOMER POWDER FOR 3D PRINTING



INFINAM® TPC 8008 P is an unreinforced polyester-based elastomer powder suitable for 3D printing and laser sintering. INFINAM® TPC 8008 P is a fine powder specifically designed for use in additive manufacturing processes. Our product is suitable for manufacturing of functional prototypes, manufacturing of individual units as well as serial parts. It is particularly characterized by a high toughness and softness.

Features

- Elastomeric properties
- Dense parts without infiltration
- Nice surface finish
- Easy-to-process
- Good powder flow
- Very tight particle size distribution

The information presented resembles typical values intended for reference and comparison purposes only. Due to layer-wise construction and by variation of processing conditions the actual properties of components from additive processes will vary. Due to process-related deviations the user is responsible to ensure the characteristic values required for the respective use and to carry out additional application-related tests if necessary.

Mechanical properties ISO	dry	Unit	Test Standard
Charpy impact strength, +23°C	**N**	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C	**88**	kJ/m²	ISO 179/1eU
Type of failure	**P**	-	-

Mechanical properties ASTM	dry	Unit	Test Standard
Tensile Modulus	**131**	MPa	ASTM D 638
Strain at break	**440**	%	ASTM D 638
Tear Strength	**130**	kN/m	ASTM D 624
Taber Abrasion Resistance	**117**	mg/1000 cycles	ASTM D 1044
Abrasive wheel	**C17**	-	ASTM D 1044

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Thermal properties	dry	Unit	Test Standard
DTUL @ 66 psi	**85**	°C	ASTM D 648

Physical properties	dry	Unit	Test Standard
Shore D Hardness	**46**[a]	-	ASTM D 2240

a: 1 second

Rheological properties	dry	Unit	Test Standard
Melt Flow Index, MFI	**35.7**	g/10min	ASTM D 1238
Temperature	**220**	°C	-
Load	**2.16**	kg	-

Characteristics

Key Feature, Industrial Sector
Instustry and Building Construction

Key Feature, Processing
3D printing

Key Feature, Electrical
Isolating

Key Feature, Additives
Unfilled

Processing
Laser Sintering

Special Characteristics
High impact strength

Features
Soft Feel

Color
Natural Color, Opaque

Additives
Antioxidant agent, Light stabilizer, Heat stabilizer, Processing aids

Delivery form
Powder, Fine Powder (FP)

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