Technical Information

## **SEPURAN® N2 - 6 inch standard**

## CONTENT

## CARTRIDGE

• N2 Cart 150x1310 A 16		SAP-No.: 99133744
Dimension:	6 inch standard	
Operating pressure:	$\leq$ 16 barg $\mid$ $\leq$ 232 psig	
• N2 Cart 150x1310 A 25		SAP-No.: 99106621
Dimension:	6 inch standard	
Operating pressure:	$\leq$ 25 barg $\mid$ $\leq$ 362.6 psig	
SYSTEM		
• N2Sys 150x1310 P1.5G 6	5 16AS	SAP-No.: 99141882
Dimension:	6 inch standard	
Feed/Retentate port:	1" BSPP-Thread and Victaulic $1\frac{1}{2}$ "	
Permeate port:	$1\frac{1}{2}$ " BSPP-Thread and Victaulic 2"	
Operating pressure:	$\leq$ 16 barg $\mid$ $\leq$ 232 psig	
Housing material:	SS 316 - 1.4404	
Housing certification:	ASME / CRN	
• N2Sys 150x1310 P1.5G 6	6 16EN	SAP-No.: 99142104
Dimension:	6 inch standard	
	1" BSPP-Thread and Victaulic 1½"	
Feed/Retentate port:		
Permeate port:	$1\frac{1}{2}$ " BSPP-Thread and Victaulic 2"	
Permeate port: Operating pressure:	$\leq$ 16 barg $\mid$ $\leq$ 232 psig	
Permeate port: Operating pressure: Housing material:	≤ 16 barg   ≤ 232 psig SS 316 – 1.4404	
Permeate port: Operating pressure:	$\leq$ 16 barg $\mid$ $\leq$ 232 psig	
Permeate port: Operating pressure: Housing material:	≤ 16 barg   ≤ 232 psig SS 316 – 1.4404 PED	SAP-No.: 99141774
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Permeate port: Operating pressure: Housing material: Housing certification: • N2Sys 150x1310 P2.0N 6	≤ 16 barg   ≤ 232 psig SS 316 - 1.4404 PED 5 16CN	SAP-No.: 99141774
Permeate port: Operating pressure: Housing material: Housing certification: • N2Sys 150x1310 P2.0N 6 Dimension:	<ul> <li>≤ 16 barg   ≤ 232 psig</li> <li>SS 316 - 1.4404</li> <li>PED</li> <li>6 inch standard</li> <li>1" NPT-Thread and Victaulic 1½"</li> <li>2" NPT-Thread</li> </ul>	SAP-No.: 99141774
Permeate port: Operating pressure: Housing material: Housing certification: • N2Sys 150x1310 P2.0N 6 Dimension: Feed/Retentate port: Permeate port: Operating pressure:	<ul> <li>≤ 16 barg   ≤ 232 psig</li> <li>SS 316 - 1.4404</li> <li>PED</li> <li>FIGCN</li> <li>6 inch standard</li> <li>1" NPT-Thread and Victaulic 1½"</li> <li>2" NPT-Thread</li> <li>≤ 16 barg   ≤ 232 psig</li> </ul>	SAP-No.: 99141774
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## CONTENT

Dimension:

• N2Sys 150x1310 P2.0N 6 16AE		
Dimension:	6 inch standard	
Feed/Retentate port:	1" NPT-Thread and Victaulic 1½"	
Permeate port:	2" NPT-Thread	
Operating pressure:	$\leq$ 16 barg $\mid$ $\leq$ 232 psig	
Housing material:	SS 316 - 1.4404	
Housing certification:	PED / ASME / CRN	
• N2Sys 150x1310 P1.5F 6 25AS		

6 inch standard

SAP-No.: 99142727

SAP-No.: 99133946

Feed/Retentate port:	1" Flange
Permeate port:	1½" Flange
Operating pressure:	$\leq$ 25 barg $\mid$ $\leq$ 362.6 psig
Housing material:	SS 316 - 1.4404
Housing certification:	ASME

## • N2Sys 150x1310 P1.5F 6 25EN

Dimension:	6 inch standard
Feed/Retentate port:	1" Flange
Permeate port:	1½" Flange
Operating pressure:	$\leq$ 25 barg $\mid$ $\leq$ 362.6 psig
Housing material:	SS 316 - 1.4404
Housing certification:	PED

### • N2Sys 150x1310 P2.0N 6 25CN

6 inch standard
1" NPT-Thread and Victaulic 1½"
2" NPT-Thread
$\leq$ 25 barg $\mid$ $\leq$ 362.6 psig
SS 316 – 1.4404
SELO

## • N2Sys 150x1310 P2.0N 6 25AE

Dimension:	6 inch standard
Feed/Retentate port:	1" NPT-Thread and Victaulic 1½"
Permeate port:	2" NPT-Thread
Operating pressure:	$\leq$ 25 barg $\mid$ $\leq$ 362.6 psig
Housing material:	SS 316 - 1.4404
Housing certification:	PED / ASME / CRN

SAP-No.: 99122991

SAP-No.: 99142729

SAP-No.: 99111367

## CONTENT

## **GLOSSARY PRESSURE EQUIPMENT CERTIFICATION**

EN PED	-	European Pressure Equipment Directive 2014/68/EU
AS ASME	-	ASME Boiler and Pressure Vessel Code Section VIII, Div.1
CN SELO	-	China Special Equipment Licensing Office (SELO)
AE PED / ASME	-	European Pressure Equipment Directive 2014/68/EU, ASME Boiler and Pressure Vessel Code Section VIII, Div.1
CA ASME / CRN	-	ASME Boiler and Pressure Vessel Code Section VIII, Div.1 and Canadian Registration Number (CRN)
EC PED / ASME / CRN	-	European Pressure Equipment Directive 2014/68/EU, ASME Boiler and Pressure Vessel Code Section VIII, Div.1 and Canadian Registration Number (CRN)
NR ASME / NR13	-	ASME Codes and National Regulation 13

# Technical Information SEPURAN® N2 Cartridge

### SEPURAN<sup>®</sup> – N2 Cart 150x1310 A 16

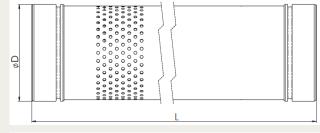


SEPURAN® N2 cartridge (sample picture)

Associated documents:

- User manual SEPURAN® N2 cartridge
- Technical drawing

### DIMENSIONS



1

Max diameter – D	154.8 mm   6.09 inch
Total length - L	1 310 mm   51.57 inch
Weight	9.3 kg   20.5 lbs
Drawing number	EVK-Cart_6N-1-C-V02-A

For more specific dimensions of the cartridge, please use the corresponding technical drawing.

**SEPURAN® N2** is a hollow fiber membrane gas separator that is used to remove oxygen from compressed air, resulting in N2 purities between 95– 99.5%. The polymer is specially tailored for nitrogen generation. Unlike other gas separation membranes, **SEPURAN® N2** membranes are characterized by a very high flow capacity with a very good air factor, resulting in the optimization of compression and operating cost.

External material cartridge tube	Aluminium
Operating pressure Permeate side	$\geq$ 0.0 barg $\mid$ $\geq$ 0.0 psig
Transmembrane pressure	$\leq$ 16.0 bar $\mid$ $\leq$ 232.0 psi
Max. operating feed pressure <sup>1</sup>	$\leq$ 16.0 barg $\mid$ $\leq$ 232.0 psig
Max. actual permeate flow rate	≤ 200 Am³/h   ≤ 117.8 acfm
To be used with	Pre-treated pressurized air
Other Gases	Contact the supplier
Permitted temperature range	1 – 70°C   34 – 158°F
Inlet air requirements	Particles, aerosols: ISO 8573-1:2010 class [1:-:1]
	Condensation of water must be avoided

<sup>1</sup>The specified transmembrane pressure (TMP) must not be exceeded under any circumstances.

## CHARACTERISTIC PERFORMANCE DATA

_	<b>N2 produced</b> in Nm <sup>3</sup> /h at 7.0 barg; 25°C   in scfm at 102.0 psig; 77°F <sup>2</sup>	Air / N2 ratio
99%	19.1   11.9	3.7
98%	27.2   17.0	2.9
97%	34.7   21.7	2.5
96%	42.3   26.5	2.3
95%	50.4   31.5	2.1

The composition of the product was determined by measurement of the residual oxygen content. The "N2 produced" value is the inert gas content. The pressure is the retentate pressure, namely N2 produced stream discharge pressure. The inlet air divided by "N2 produced" gives the air factor or air/N2 ratio. The lower the air factor, the lower the investment and operating costs.

### CAUTION

Nitrogen gas is colorless, odorless and nonflammable. It is non-toxic but may cause asphyxiation by displacement of oxygen. Ensure proper ventilation. Oxygen is a colorless, odorless and oxidizing gas. It is non-toxic, but at high concentrations in the atmosphere it accelerates combustion and increases the risk of fire and explosion of combustible or flammable materials.

### **OPERATION**

PRODUCT CODE	PRODUCT NAME
99133744	SEPURAN® - N2 Cart 150x1310 A 16

 $<sup>^2</sup>$  Norm = 0°C, 1 atm | 32°F, 1 atm; Standard = 15.5°C, 1 atm | 60°F, 1 atm

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# Technical Information SEPURAN® N2 Cartridge

### SEPURAN<sup>®</sup> -N2 Cart 150x1310 A 25

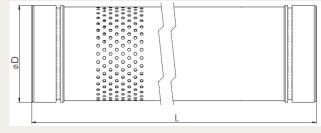


SEPURAN® N2 cartridge (sample picture)

Associated documents:

- User manual SEPURAN<sup>®</sup> N2 cartridge
- Technical drawing

### DIMENSIONS



1

Max diameter – D	154.8 mm   6.09 inch
Total length - L	1 310 mm   51.57 inch
Weight	9.3 kg   20.5 lbs
Drawing number	EVK-Cart_6N-1-C-V02-A

For more specific dimensions of the cartridge, please use the corresponding technical drawing.

**SEPURAN® N2** is a hollow fiber membrane gas separator that is used to remove oxygen from compressed air, resulting in N2 purities between 95– 99.5%. The polymer is specially tailored for nitrogen generation. Unlike other gas separation membranes, **SEPURAN® N2** membranes are characterized by a very high flow capacity with a very good air factor, resulting in the optimization of compression and operating cost.

External material cartridge tube	Aluminium
Operating pressure Permeate side	$\geq$ 0.0 barg $\mid$ $\geq$ 0.0 psig
Transmembrane pressure	$\leq$ 25.0 bar $\mid$ $\leq$ 362.6 psi
Max. operating feed pressure <sup>1</sup>	$\leq$ 25.0 barg $\mid$ $\leq$ 362.6 psig
Max. actual permeate flow rate	≤ 200 Am³/h   ≤ 117.8 acfm
To be used with	Pre-treated pressurized air
Other Gases	Contact the supplier
Permitted temperature range	1 - 70°C   34 - 158°F
Inlet air requirements	Particles, aerosols: ISO 8573-1:2010 class [1:-:1]
	Condensation of water must be avoided

<sup>1</sup>The specified transmembrane pressure (TMP) must not be exceeded under any circumstances.

## CHARACTERISTIC PERFORMANCE DATA

_	<b>N2 produced</b> in Nm <sup>3</sup> /h at 7.0 barg; 25°C   in scfm at 102.0 psig; 77°F <sup>2</sup>	Air / N2 ratio
99%	19.1   11.9	3.7
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## CAUTION

Nitrogen gas is colorless, odorless and nonflammable. It is non-toxic but may cause asphyxiation by displacement of oxygen. Ensure proper ventilation. Oxygen is a colorless, odorless and oxidizing gas. It is non-toxic, but at high concentrations in the atmosphere it accelerates combustion and increases the risk of fire and explosion of combustible or flammable materials.

### **OPERATION**

PRODUCT CODE	PRODUCT NAME
99106621	SEPURAN® - N2 Cart 150x1310 A 25

 $<sup>^2</sup>$  Norm = 0°C, 1 atm | 32°F, 1 atm; Standard = 15.5°C, 1 atm | 60°F, 1 atm

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# Technical Information SEPURAN® N2 System

## SEPURAN<sup>®</sup> – N2Sys 150x1310 P1.5G 6 16AS



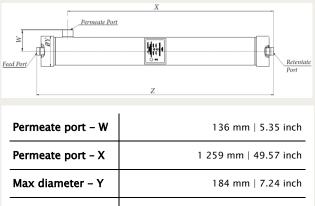
SEPURAN<sup>®</sup> N2 system (sample picture)

Associated documents:

- User manual SEPURAN® N2 system
- Technical drawing

**SEPURAN®** N2 is a hollow fiber membrane gas separator that is used to remove oxygen from compressed air, resulting in N2 purities between 95– 99.5%. The polymer is specially tailored for nitrogen generation. Unlike other gas separation membranes, **SEPURAN®** N2 membranes are characterized by a very high flow capacity with a very good air factor, resulting in the optimization of compression and operating cost.

## DIMENSIONS



Total length - Z	1 448 mm   57.01 inch
Feed / Retentate connection	BSPP-Thread 1" and Victaulic $1$ /2"
Permeate connection	BSPP-Thread 1½" and Victaulic 2"
Weight	38.3 kg   84.4 lbs
Drawing number	EVK-Hsg 6N-1 1.5-1.0G 6 25AS-C-V01-A

Design, manufacturing and testing acc. to	ASME / CRN
External material housing	SS 316 - 1.4404
External material cartridge tube	Aluminium
Operating pressure Feed– / Retentate side	≤ 16.0 barg   ≤ 232.0 psig
Operating pressure Permeate side	$\geq$ 0.0 barg $\mid$ $\geq$ 0.0 psig
Transmembrane pressure <sup>1</sup>	≤ 16.0 bar   ≤ 232.0 psi
Max. actual permeate flow rate	≤ 200 Am³/h   ≤ 117.8 acfm
To be used with	Pre-treated pressurized air
Other Gases	Contact the supplier
Permitted temperature range	1 - 70°C   34 - 158°F
Inlet air requirements	Particles, aerosols: ISO 8573-1:2010 class [1:-:1]
	Condensation of water must be avoided
<sup>1</sup> The specified transmembrane pressure (TMP) must not be	

<sup>1</sup>The specified transmembrane pressure (TMP) must not be exceeded under any circumstances.

## CHARACTERISTIC PERFORMANCE DATA

	<b>N2 produced</b> in Nm <sup>3</sup> /h at 7.0 barg; 25°C   in scfm at 102.0 psig; 77°F <sup>2</sup>	Air / N2 ratio
99%	19.1   11.9	3.7
98%	27.2   17.0	2.9
97%	34.7   21.7	2.5
96%	42.3   26.5	2.3
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The composition of the product was determined by measurement of the residual oxygen content. The "N2 produced" value is the inert gas content. The pressure is the retentate pressure, namely N2 produced stream discharge pressure. The inlet air divided by "N2 produced" gives the air factor or air/N2 ratio. The lower the air factor, the lower the investment and operating costs.

## CAUTION

Nitrogen gas is colorless, odorless and nonflammable. It is non-toxic but may cause asphyxiation by displacement of oxygen. Ensure proper ventilation. Oxygen is a colorless, odorless and oxidizing gas. It is non-toxic, but at high concentrations in the atmosphere it accelerates combustion and increases the risk of fire and explosion of combustible or flammable materials.

### **OPERATION**

PRODUCT CODE	PRODUCT NAME
99141882	SEPURAN® – N2Sys 150x1310 P1.5G 6 16AS

 $<sup>^2</sup>$  Norm = 0°C, 1 atm | 32°F, 1 atm; Standard = 15.5°C, 1 atm | 60°F, 1 atm

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# Technical Information SEPURAN® N2 System

## SEPURAN<sup>®</sup> – N2Sys 150x1310 P1.5G 6 16EN



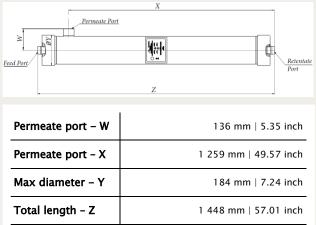
SEPURAN® N2 system (sample picture)

Associated documents:

- User manual SEPURAN® N2 system
- Technical drawing

SEPURAN<sup>®</sup> N2 is a hollow fiber membrane gas separator that is used to remove oxygen from compressed air, resulting in N2 purities between 95– 99.5%. The polymer is specially tailored for nitrogen generation. Unlike other gas separation membranes, SEPURAN<sup>®</sup> N2 membranes are characterized by a very high flow capacity with a very good air factor, resulting in the optimization of compression and operating cost.

## DIMENSIONS



Total length - Z	1 448 mm   57.01 inch
Feed / Retentate connection	BSPP-Thread 1" and Victaulic 1½"
Permeate connection	BSPP-Thread 1½" and Victaulic 2"
Weight	38.3 kg   84.4 lbs
Drawing number	EVK-Hsg 6N-1 1.5-1.0G 6 25EN-C-V01-A

Design, manufacturing and testing acc. to	EN
External material housing	SS 316 - 1.4404
External material cartridge tube	Aluminium
Operating pressure Feed- / Retentate side	≤ 16.0 barg   ≤ 232.0 psig
Operating pressure Permeate side	$\geq$ 0.0 barg $\mid$ $\geq$ 0.0 psig
Transmembrane pressure <sup>1</sup>	≤ 16.0 bar   ≤ 232.0 psi
Max. actual permeate flow rate	≤ 200 Am³/h   ≤ 117.8 acfm
To be used with	Pre-treated pressurized air
Other Gases	Contact the supplier
Permitted temperature range	1 - 70°C   34 - 158°F
Inlet air requirements	Particles, aerosols: ISO 8573-1:2010 class [1:-:1]
	Condensation of water must be avoided
<sup>1</sup> The specified transmembrane pressure (TMP) must not be	

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## CHARACTERISTIC PERFORMANCE DATA

	<b>N2 produced</b> in Nm <sup>3</sup> /h at 7.0 barg; 25°C   in scfm at 102.0 psig; 77°F <sup>2</sup>	Air / N2 ratio
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### CAUTION

Nitrogen gas is colorless, odorless and nonflammable. It is non-toxic but may cause asphyxiation by displacement of oxygen. Ensure proper ventilation. Oxygen is a colorless, odorless and oxidizing gas. It is non-toxic, but at high concentrations in the atmosphere it accelerates combustion and increases the risk of fire and explosion of combustible or flammable materials.

### **OPERATION**

PRODUCT CODE	PRODUCT NAME
99142104	SEPURAN® – N2Sys 150x1310 P1.5G 6 16EN

 $<sup>^{2}</sup>$  Norm = 0°C, 1 atm | 32°F, 1 atm; Standard = 15.5°C, 1 atm | 60°F, 1 atm

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# Technical Information SEPURAN® N2 System

## SEPURAN<sup>®</sup> – N2Sys 150x1310 P2.0N 6 16CN



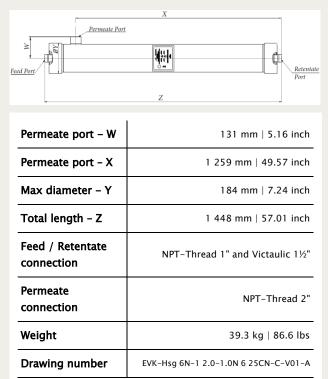
SEPURAN® N2 system (sample picture)

Associated documents:

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- Technical drawing

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## DIMENSIONS



Design, manufacturing and testing acc. to	SELO
External material housing	SS 316 - 1.4404
External material cartridge tube	Aluminium
Operating pressure Feed- / Retentate side	≤ 16.0 barg   ≤ 232.0 psig
Operating pressure Permeate side	$\geq$ 0.0 barg $\mid$ $\geq$ 0.0 psig
Transmembrane pressure <sup>1</sup>	≤ 16.0 bar   ≤ 232.0 psi
Max. actual permeate flow rate	≤ 200 Am³/h   ≤ 117.8 acfm
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96%	42.3   26.5	2.3
95%	50.4   31.5	2.1

The composition of the product was determined by measurement of the residual oxygen content. The "N2 produced" value is the inert gas content. The pressure is the retentate pressure, namely N2 produced stream discharge pressure. The inlet air divided by "N2 produced" gives the air factor or air/N2 ratio. The lower the air factor, the lower the investment and operating costs.

### CAUTION

Nitrogen gas is colorless, odorless and nonflammable. It is non-toxic but may cause asphyxiation by displacement of oxygen. Ensure proper ventilation. Oxygen is a colorless, odorless and oxidizing gas. It is non-toxic, but at high concentrations in the atmosphere it accelerates combustion and increases the risk of fire and explosion of combustible or flammable materials.

### **OPERATION**

PRODUCT CODE	PRODUCT NAME
99141774	SEPURAN® - N2Sys 150x1310 P2.0N 6 16CN

 $<sup>^{2}</sup>$  Norm = 0°C, 1 atm | 32°F, 1 atm; Standard = 15.5°C, 1 atm | 60°F, 1 atm

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# Technical Information SEPURAN® N2 System

## SEPURAN<sup>®</sup> – N2Sys 150x1310 P2.0N 6 16AE



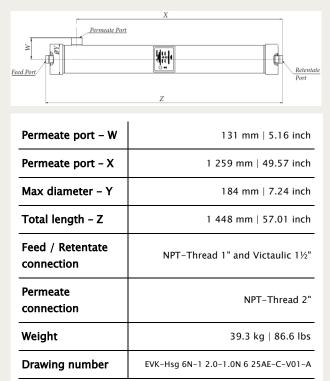
SEPURAN® N2 system (sample picture)

Associated documents:

- User manual SEPURAN® N2 system
- Technical drawing

**SEPURAN® N2** is a hollow fiber membrane gas separator that is used to remove oxygen from compressed air, resulting in N2 purities between 95– 99.5%. The polymer is specially tailored for nitrogen generation. Unlike other gas separation membranes, **SEPURAN® N2** membranes are characterized by a very high flow capacity with a very good air factor, resulting in the optimization of compression and operating cost.

## DIMENSIONS



Design, manufacturing and testing acc. to	EN / ASME / CRN
External material housing	SS 316 - 1.4404
External material cartridge tube	Aluminium
Operating pressure Feed– / Retentate side	≤ 16.0 barg   ≤ 232.0 psig
Operating pressure Permeate side	$\geq$ 0.0 barg $\mid$ $\geq$ 0.0 psig
Transmembrane pressure <sup>1</sup>	≤ 16.0 bar   ≤ 232.0 psi
Max. actual permeate flow rate	≤ 200 Am³/h   ≤ 117.8 acfm
To be used with	Pre-treated pressurized air
Other Gases	Contact the supplier
Permitted temperature range	1 - 70°C   34 - 158°F
Inlet air requirements	Particles, aerosols: ISO 8573-1:2010 class [1:-:1]
Inlet air requirements	Condensation of water must be avoided
<sup>1</sup> The specified transmembrane pressure (TMP) must not be	

<sup>1</sup>The specified transmembrane pressure (TMP) must not be exceeded under any circumstances.

## CHARACTERISTIC PERFORMANCE DATA

	<b>N2 produced</b> in Nm <sup>3</sup> /h at 7.0 barg; 25°C   in scfm at 102.0 psig; 77°F <sup>2</sup>	Air / N2 ratio
99%	19.1   11.9	3.7
98%	27.2   17.0	2.9
97%	34.7   21.7	2.5
96%	42.3   26.5	2.3
95%	50.4   31.5	2.1

The composition of the product was determined by measurement of the residual oxygen content. The "N2 produced" value is the inert gas content. The pressure is the retentate pressure, namely N2 produced stream discharge pressure. The inlet air divided by "N2 produced" gives the air factor or air/N2 ratio. The lower the air factor, the lower the investment and operating costs.

## CAUTION

Nitrogen gas is colorless, odorless and nonflammable. It is non-toxic but may cause asphyxiation by displacement of oxygen. Ensure proper ventilation. Oxygen is a colorless, odorless and oxidizing gas. It is non-toxic, but at high concentrations in the atmosphere it accelerates combustion and increases the risk of fire and explosion of combustible or flammable materials.

### **OPERATION**

PRODUCT CODE	PRODUCT NAME
99133946	SEPURAN® – N2Sys 150x1310 P2.0N 6 16AE

 $<sup>^2</sup>$  Norm = 0°C, 1 atm | 32°F, 1 atm; Standard = 15.5°C, 1 atm | 60°F, 1 atm

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# Technical Information SEPURAN® N2 System

## SEPURAN<sup>®</sup> – N2Sys 150x1310 P1.5F 6 25AS



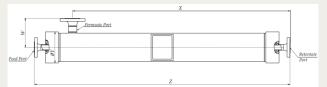
SEPURAN<sup>®</sup> N2 system (sample picture)

Associated documents:

- User manual SEPURAN® N2 system
- Technical drawing

**SEPURAN® N2** is a hollow fiber membrane gas separator that is used to remove oxygen from compressed air, resulting in N2 purities between 95– 99.5%. The polymer is specially tailored for nitrogen generation. Unlike other gas separation membranes, **SEPURAN® N2** membranes are characterized by a very high flow capacity with a very good air factor, resulting in the optimization of compression and operating cost.

### DIMENSIONS



Permeate port – W	197 mm   7.76 inch
Permeate port – X	1 321 mm   52.01 inch
Max diameter – Y	184 mm   7.24 inch
Total length – Z	1 572 mm   61.89 inch
Feed / Retentate connection	Flange ASME B16.5 – WN-RF – 300lbs – 1"
Permeate connection	Flange ASME B16.5 - WN-RF - 300lbs - 1½"
Weight	44.3 kg   97.7 lbs
Drawing number	EVK-Hsg 6N-1 1.5-1.0F 6 25AS-C-V01-B

Design, manufacturing and testing acc. to	ASME
External material housing	SS 316 - 1.4404
External material cartridge tube	Aluminium
Operating pressure Feed- / Retentate side	≤ 25.0 barg   ≤ 362.6 psig
Operating pressure Permeate side	$\geq$ 0.0 barg $\mid$ $\geq$ 0.0 psig
Transmembrane pressure <sup>1</sup>	≤ 25.0 bar   ≤ 362.6 psi
Max. actual permeate flow rate	≤ 200 Am³/h   ≤ 117.8 acfm
To be used with	Pre-treated pressurized air
Other Gases	Contact the supplier
Permitted temperature range	1 - 70°C   34 - 158°F
	Particles, aerosols: ISO 8573-1:2010 class [1:-:1]
Inlet air requirements	Condensation of water must be avoided
<sup>1</sup> The specified transmembrane pressure (TMP) must not be	

<sup>1</sup>The specified transmembrane pressure (TMP) must not be exceeded under any circumstances.

## CHARACTERISTIC PERFORMANCE DATA

	<b>N2 produced</b> in Nm <sup>3</sup> /h at 7.0 barg; 25°C   in scfm at 102.0 psig; 77°F <sup>2</sup>	Air / N2 ratio
99%	19.1   11.9	3.7
98%	27.2   17.0	2.9
97%	34.7   21.7	2.5
96%	42.3   26.5	2.3
95%	50.4   31.5	2.1

The composition of the product was determined by measurement of the residual oxygen content. The "N2 produced" value is the inert gas content. The pressure is the retentate pressure, namely N2 produced stream discharge pressure. The inlet air divided by "N2 produced" gives the air factor or air/N2 ratio. The lower the air factor, the lower the investment and operating costs.

### CAUTION

Nitrogen gas is colorless, odorless and nonflammable. It is non-toxic but may cause asphyxiation by displacement of oxygen. Ensure proper ventilation. Oxygen is a colorless, odorless and oxidizing gas. It is non-toxic, but at high concentrations in the atmosphere it accelerates combustion and increases the risk of fire and explosion of combustible or flammable materials.

### **OPERATION**

PRODUCT CODE	PRODUCT NAME
99142727	SEPURAN® - N2Sys 150x1310 P1.5F 6 25AS

 $<sup>^{2}</sup>$  Norm = 0°C, 1 atm | 32°F, 1 atm; Standard = 15.5°C, 1 atm | 60°F, 1 atm

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# Technical Information SEPURAN® N2 System

## SEPURAN<sup>®</sup> – N2Sys 150x1310 P1.5F 6 25EN



SEPURAN<sup>®</sup> N2 system (sample picture)

Associated documents:

- User manual SEPURAN® N2 system
- Technical drawing

**SEPURAN® N2** is a hollow fiber membrane gas separator that is used to remove oxygen from compressed air, resulting in N2 purities between 95– 99.5%. The polymer is specially tailored for nitrogen generation. Unlike other gas separation membranes, **SEPURAN® N2** membranes are characterized by a very high flow capacity with a very good air factor, resulting in the optimization of compression and operating cost.

### DIMENSIONS



Permeate port – W	173 mm   6.81 inch
Permeate port – X	1 299 mm   51.14 inch
Max diameter – Y	184 mm   7.24 inch
Total length – Z	1 528 mm   60.16 inch
Feed / Retentate connection	Flange DIN EN 1092-1 Type 11 - B1 - PN40 - DN25
Permeate connection	Flange DIN EN 1092-1 Type 11 - B1 - PN40 - DN40
Weight	42.8 kg   94.4 lbs
Drawing number	EVK-Hsg 6N-1 1.5-1.0F 6 25EN-C-V01-B

Design, manufacturing and testing acc. to	EN
External material housing	SS 316 - 1.4404
External material cartridge tube	Aluminium
Operating pressure Feed– / Retentate side	≤ 25.0 barg   ≤ 362.6 psig
Operating pressure Permeate side	$\geq$ 0.0 barg $\mid$ $\geq$ 0.0 psig
Transmembrane pressure <sup>1</sup>	≤ 25.0 bar   ≤ 362.6 psi
Max. actual permeate flow rate	≤ 200 Am³/h   ≤ 117.8 acfm
To be used with	Pre-treated pressurized air
Other Gases	Contact the supplier
Permitted temperature range	1 - 70°C   34 - 158°F
Inlet air requirements	Particles, aerosols: ISO 8573-1:2010 class [1:-:1]
Inlet air requirements	Condensation of water must be avoided
<sup>1</sup> The specified transmembrane pressure (TMP) must not be	

<sup>1</sup>The specified transmembrane pressure (TMP) must not be exceeded under any circumstances.

## CHARACTERISTIC PERFORMANCE DATA

	<b>N2 produced</b> in Nm <sup>3</sup> /h at 7.0 barg; 25°C   in scfm at 102.0 psig; 77°F <sup>2</sup>	Air / N2 ratio
99%	19.1   11.9	3.7
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95%	50.4   31.5	2.1

The composition of the product was determined by measurement of the residual oxygen content. The "N2 produced" value is the inert gas content. The pressure is the retentate pressure, namely N2 produced stream discharge pressure. The inlet air divided by "N2 produced" gives the air factor or air/N2 ratio. The lower the air factor, the lower the investment and operating costs.

### CAUTION

Nitrogen gas is colorless, odorless and nonflammable. It is non-toxic but may cause asphyxiation by displacement of oxygen. Ensure proper ventilation. Oxygen is a colorless, odorless and oxidizing gas. It is non-toxic, but at high concentrations in the atmosphere it accelerates combustion and increases the risk of fire and explosion of combustible or flammable materials.

### **OPERATION**

PRODUCT CODE	PRODUCT NAME
99142729	SEPURAN® – N2Sys 150x1310 P1.5F 6 25EN

 $<sup>^{2}</sup>$  Norm = 0°C, 1 atm | 32°F, 1 atm; Standard = 15.5°C, 1 atm | 60°F, 1 atm

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# Technical Information SEPURAN® N2 System

## SEPURAN<sup>®</sup> – N2Sys 150x1310 P2.0N 6 25CN



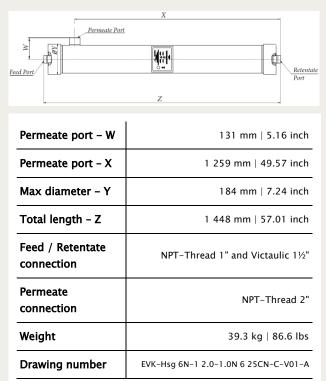
SEPURAN® N2 system (sample picture)

Associated documents:

- User manual SEPURAN<sup>®</sup> N2 system
- Technical drawing

**SEPURAN® N2** is a hollow fiber membrane gas separator that is used to remove oxygen from compressed air, resulting in N2 purities between 95– 99.5%. The polymer is specially tailored for nitrogen generation. Unlike other gas separation membranes, **SEPURAN® N2** membranes are characterized by a very high flow capacity with a very good air factor, resulting in the optimization of compression and operating cost.

## DIMENSIONS



Design, manufacturing and testing acc. to	SELO
External material housing	SS 316 - 1.4404
External material cartridge tube	Aluminium
Operating pressure Feed- / Retentate side	≤ 25.0 barg   ≤ 362.6 psig
Operating pressure Permeate side	$\geq$ 0.0 barg $\mid$ $\geq$ 0.0 psig
Transmembrane pressure <sup>1</sup>	≤ 25.0 bar   ≤ 362.6 psi
Max. actual permeate flow rate	≤ 200 Am³/h   ≤ 117.8 acfm
To be used with	Pre-treated pressurized air
Other Gases	Contact the supplier
Permitted temperature range	1 - 70°C   34 - 158°F
	Particles, aerosols: ISO 8573-1:2010 class [1:-:1]
Inlet air requirements	Condensation of water must be avoided
The specified transmemb	prane pressure (TMP) must not be

<sup>1</sup>The specified transmembrane pressure (TMP) must not be exceeded under any circumstances.

## CHARACTERISTIC PERFORMANCE DATA

	<b>N2 produced</b> in Nm <sup>3</sup> /h at 7.0 barg; 25°C   in scfm at 102.0 psig; 77°F <sup>2</sup>	Air / N2 ratio
99%	19.1   11.9	3.7
98%	27.2   17.0	2.9
97%	34.7   21.7	2.5
96%	42.3   26.5	2.3
95%	50.4   31.5	2.1

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### CAUTION

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### **OPERATION**

PRODUCT CODE	PRODUCT NAME
99122991	SEPURAN® - N2Sys 150x1310 P2.0N 6 25CN

 $<sup>^{2}</sup>$  Norm = 0°C, 1 atm | 32°F, 1 atm; Standard = 15.5°C, 1 atm | 60°F, 1 atm

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# Technical Information SEPURAN® N2 System

## SEPURAN<sup>®</sup> – N2Sys 150x1310 P2.0N 6 25AE



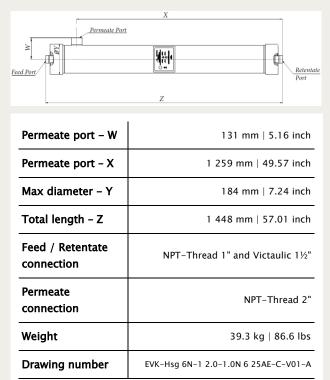
SEPURAN<sup>®</sup> N2 system (sample picture)

Associated documents:

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- Technical drawing

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## DIMENSIONS



Design, manufacturing and testing acc. to	EN / ASME / CRN
External material housing	SS 316 - 1.4404
External material cartridge tube	Aluminium
Operating pressure Feed- / Retentate side	≤ 25.0 barg   ≤ 362.6 psig
Operating pressure Permeate side	$\geq$ 0.0 barg $\mid$ $\geq$ 0.0 psig
Transmembrane pressure <sup>1</sup>	≤ 25.0 bar   ≤ 362.6 psi
Max. actual permeate flow rate	≤ 200 Am³/h   ≤ 117.8 acfm
To be used with	Pre-treated pressurized air
Other Gases	Contact the supplier
Permitted temperature range	1 − 70°C   34 − 158°F
Inlot air requirements	Particles, aerosols: ISO 8573-1:2010 class [1:-:1]
Inlet air requirements	Condensation of water must be avoided
The specified transmemb	orane pressure (TMP) must not be

<sup>1</sup>The specified transmembrane pressure (TMP) must not be exceeded under any circumstances.

## CHARACTERISTIC PERFORMANCE DATA

	<b>N2 produced</b> in Nm <sup>3</sup> /h at 7.0 barg; 25°C   in scfm at 102.0 psig; 77°F <sup>2</sup>	Air / N2 ratio
99%	19.1   11.9	3.7
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## CAUTION

Nitrogen gas is colorless, odorless and nonflammable. It is non-toxic but may cause asphyxiation by displacement of oxygen. Ensure proper ventilation. Oxygen is a colorless, odorless and oxidizing gas. It is non-toxic, but at high concentrations in the atmosphere it accelerates combustion and increases the risk of fire and explosion of combustible or flammable materials.

### **OPERATION**

PRODUCT CODE	PRODUCT NAME
99111367	SEPURAN® – N2Sys 150x1310 P2.0N 6 25AE

 $<sup>^2</sup>$  Norm = 0°C, 1 atm | 32°F, 1 atm; Standard = 15.5°C, 1 atm | 60°F, 1 atm

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