



# CONTENT

### **MODULE**

• N2 50x360 P0.5N P 10 SAP-No.: 99139663

Dimension: 2 inch short
Feed/Retentate port: ½" NPT-Thread
Permeate port: ½" NPT-Thread

Operating pressure:  $\leq 10 \text{ barg } | \leq 145 \text{ psig}$ 

Housing material: PVC / Aluminium / SS304 - 1.4301

Housing certification: PED - Art. 4 (3)

• N2 50x360 P0.5N A 12 SAP-No.: 99139681

Dimension: 2 inch short
Feed/Retentate port: ½" NPT-Thread
Permeate port: ½" NPT-Thread

Operating pressure:  $\leq$  12 barg  $| \leq$  174 psig Housing material: Aluminium / SS304 - 1.4301

Housing certification: PED - Art. 4 (3)

# CONTENT

## **GLOSSARY PRESSURE EQUIPMENT CERTIFICATION**

EN ... PED – European Pressure Equipment Directive 2014/68/EU

AS ... ASME — ASME Boiler and Pressure Vessel Code Section VIII, Div.1

CN ... SELO - China Special Equipment Licensing Office (SELO)

AE ... PED / ASME – European Pressure Equipment Directive 2014/68/EU, ASME Boiler and

Pressure Vessel Code Section VIII, Div.1

CA ... ASME / CRN - ASME Boiler and Pressure Vessel Code Section VIII, Div.1 and

Canadian Registration Number (CRN)

EC ... PED / ASME / CRN  $\,\,$  - European Pressure Equipment Directive 2014/68/EU, ASME Boiler and

Pressure Vessel Code Section VIII, Div.1 and Canadian Registration Number (CRN)

NR ... ASME / NR13 - ASME Codes and National Regulation 13

**Technical Information** 

# SEPURAN® N2 Module

## SEPURAN® – N2 50x360 P0.5N P 10



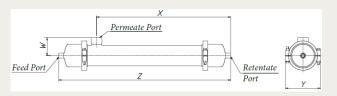
SEPURAN® N2 module (sample picture)

#### Associated documents:

- User manual SEPURAN® N2 module
- Technical drawing

**SEPURAN®** N2 is a hollow fiber membrane gas separator that is used to remove oxygen from compressed air, resulting in N2 purities between 95–99.5%. The polymer is specially tailored for nitrogen generation. Unlike other gas separation membranes, **SEPURAN®** N2 membranes are characterized by a very high flow capacity with a very good air factor, resulting in the optimization of compression and operating cost.

#### **DIMENSIONS**



Permeate port - W	50 mm   1.97 inch
Permeate port - X	274 mm   10.79 inch
Max diameter - Y	117 mm   4.61 inch
Total length - Z	364 mm   14.33 inch
Feed / Retentate connection	NPT-Thread ½"
Permeate connection	NPT-Thread ½"
Weight	1.6 kg   3.5 lbs
Drawing number	EVK-Mod C2S-1 1/2-1/2N P-C-V01-A

For more specific dimensions of the system, please use the corresponding technical drawing.

#### **SPECIFICATIONS**

Design, manufacturing and testing acc. to	PED – Art. 4 (3)
External material housing	PVC / Aluminium / SS304 - 1.4301
Operating pressure Feed- / Retentate side	≤ 10.0 barg   ≤ 145.0 psig
Operating pressure Permeate side	≥ 0.0 barg   ≥ 0.0 psig
Max. actual permeate flow rate	≤ 4.5 Am³/h   ≤ 2.7 acfm
To be used with	Pre-treated pressurized air
Permitted temperature range	1 - 40°C   34 - 104°F
Inlet air requirements	Particles, aerosols: ISO 8573-1:2010 class [1:-:1]
	Condensation of water must be avoided

#### CHARACTERISTIC PERFORMANCE DATA

	N2 produced in Nm³/h at 7 barg; 25°C   in scfm at 102 psig; 77°F <sup>2</sup>	Air / N2 ratio
99%	0.18   0.11	4.2
98%	0.26   0.16	3.2
97%	0.34   0.21	2.8
96%	0.42   0.26	2.5
95%	0.50   0.31	2.2

The composition of the product was determined by measurement of the residual oxygen content. The "N2 produced" value is the inert gas content. The pressure is the retentate pressure, namely N2 produced stream discharge pressure. The inlet air divided by "N2 produced" gives the air factor or air/N2 ratio. The lower the air factor, the lower the investment and operating costs.

#### **CAUTION**

Nitrogen gas is colorless, odorless and nonflammable. It is non-toxic but may cause asphyxiation by displacement of oxygen. Ensure proper ventilation. Oxygen is a colorless, odorless and oxidizing gas. It is non-toxic, but at high concentrations in the atmosphere it accelerates combustion and increases the risk of fire and explosion of combustible or flammable materials.

#### **OPERATION**

The proper operation of **SEPURAN® N2** modules is described in the associated user manual.

PRODUCT CODE	PRODUCT NAME
99139663	SEPURAN® - N2 50x360 P0.5N P 10

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 $<sup>^{2}</sup>$  Norm = 0°C, 1 atm | 32°F, 1 atm; Standard = 15.5°C, 1 atm | 60°F, 1 atm

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**Technical Information** 

# SEPURAN® N2 Module

## SEPURAN® – N2 50x360 P0.5N A 12



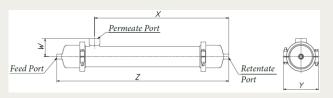
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#### **DIMENSIONS**



Permeate port - W	28 mm   1.10 inch
Permeate port - X	264 mm   10.39 inch
Max diameter - Y	117 mm   4.61 inch
Total length - Z	364 mm   14.33 inch
Feed / Retentate connection	NPT-Thread ½"
Permeate connection	NPT-Thread ½"
Weight	2.0 kg   4.4 lbs
Drawing number	EVK-Mod C2S-1 1/2-1/2N A-C-V01-A

For more specific dimensions of the system, please use the corresponding technical drawing.

#### **SPECIFICATIONS**

Design, manufacturing and testing acc. to	PED – Art. 4 (3)
External material housing	Aluminium / SS304 - 1.4301
Operating pressure Feed- / Retentate side	≤ 12.0 barg   ≤ 174.0 psig
Operating pressure Permeate side	≥ 0.0 barg   ≥ 0.0 psig
Max. actual permeate flow rate	≤ 4.5 Am³/h   ≤ 2.7 acfm
To be used with	Pre-treated pressurized air
Permitted temperature range	1 - 70°C   34 - 158°F
Inlet air requirements	Particles, aerosols: ISO 8573-1:2010 class [1:-:1]
	Condensation of water must be avoided

#### CHARACTERISTIC PERFORMANCE DATA

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PRODUCT CODE	PRODUCT NAME
99139681	SEPURAN® – N2 50x360 P0.5N A 12

 $<sup>^{2}</sup>$  Norm = 0°C, 1 atm | 32°F, 1 atm; Standard = 15.5°C, 1 atm | 60°F, 1 atm

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