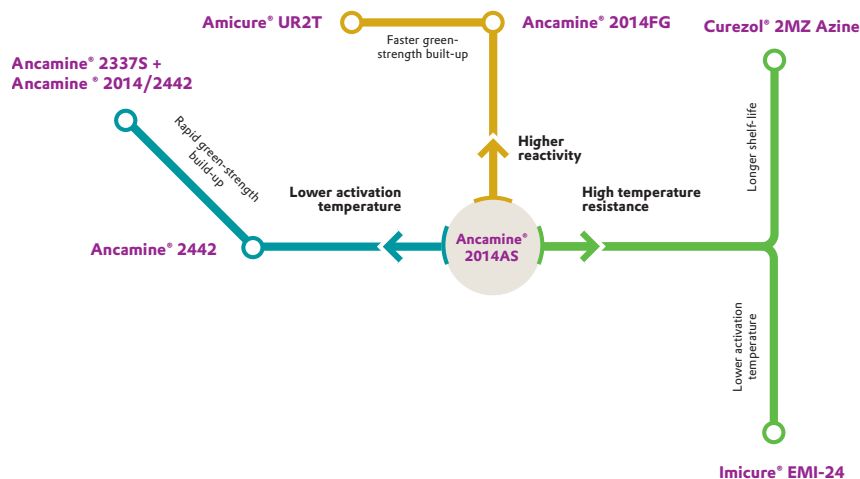


# ECA FOR 1K EPOXY ADHESIVE AND COMPOSITE APPLICATIONS

## DICY ACCELERATORS



PRODUCT	GENERIC TYPE	PARTICLE SIZE d90 [ $\mu\text{m}$ ]	MELTING POINT $^{\circ}\text{C}$	USE LEVEL SOLE CURING AGENT/ACCELERATOR PHR	ACTIVATION TEMPERATURE $^{\circ}\text{C}$	TG $^{\circ}\text{C}$
Amicure® UR2T	Substituted Urea	<10	182–190	–/0,5–3*	141	–
Imicure® EMI-24	Imidazol	–	36	1–4/1–2	95	156
Curezol® 2MZ Azine	Imidazol	<7	248–258	6–8/1–2	145	156
Ancamine® 2442	Aliphatic Amine	<10	105–115	20/2–8	93	112
Ancamine® 2014 AS	Mod. Aliphatic Amine	<36	96	25–30/3–7	75	75
Ancamine® 2014 FG		<6	96	25–30/3–7	75	75
Ancamine® 2337S		<10	63–78	50/8–12**	70	70

\*With BADGE (EEW=190) and 4-8 PHR DICY \*\* in combination with A2014 AS/FG or A2442

### Disclaimer

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