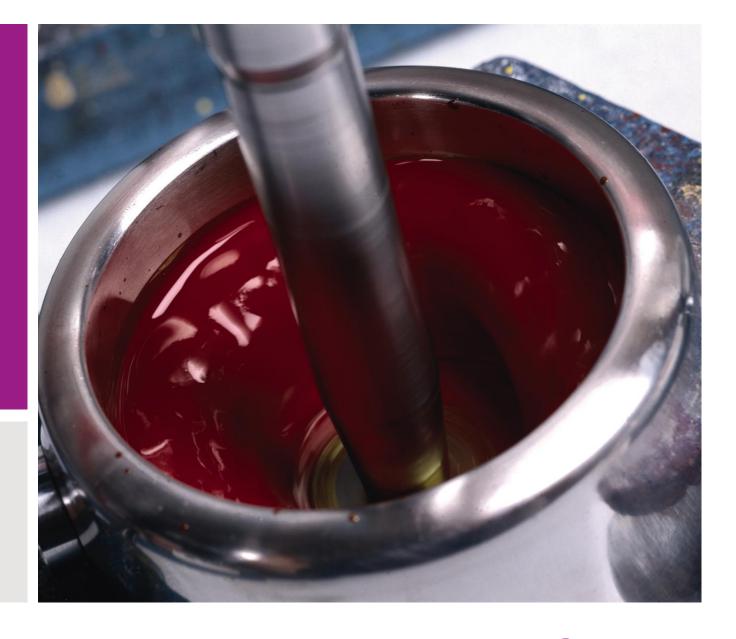
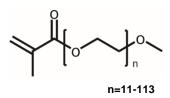
VISIOMER® MPEG 500 MA
Delivered in Pure Form
(100 % solids, no water)





VISIOMER® Methoxy Polyethylene Glycol Methacrylates (MPEGMA)

VISIOMER®	MPEG500MA	MPEG750MAW	MPEG1005MAW	MPEG2005MAW	MPEG5005MAW
Mw	~ 568 g/mol	~ 818 g/mol	~ 1000 g/mol	~ 2000 g/mol	~ 5000 g/mol
Acid content	max. 0,4%	max. 0,2%	max. 10.7%	max. 4.9%	max. 3.1%
Water content	max. 0,5% water free	50% ± 2%	50% ± 2%	50% ± 2%	50% ± 2%
Stabilization HQME	200 ± 20 ppm	200 ± 20 ppm	200 ± 20 ppm	200 ± 20 ppm	200 ± 20 ppm



Short chain MPEG MAs

Long chain MPEG MAs

Characteristic properties:

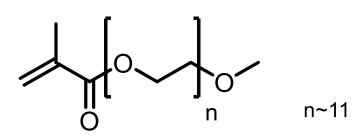
- MPEG MAs from short to very long PEG chains
- Low OH number & high functionality
- High purity, low crosslinker content

- Low acid value
- Low color
- Label-free



VISIOMER® MPEG 500 MA - Key Features

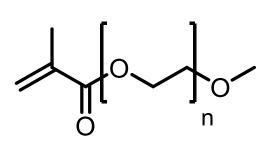
- monofunctional polyethylene glycol methacrylate
- short PEG chain
- supplied pure (not in aqueous solution like other VISIOMER® MPEG MAs)
- low acid content (max. 0.4%)
- no label





VISIOMER® MPEG 500 MA - Key Applications

- polymerizable surfactant, e.g., in secondary dispersions
- reactive (pigment) dispersant
- co-monomer for polymeric dispersants
- co-monomer for reactive resin application and in all types of radical polymerizations
- improves freeze-thaw stability of polymeric dispersions (like MPEG750MA)



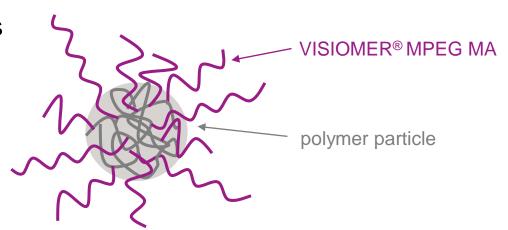
n~11





VISIOMER® MPEG Methacrylates as Polymerizable Surfactants

VISIOMER® MPEG 500 MA, MPEG 750 MA W and MPEG 1005 MA W are used as polymerizable surfactants



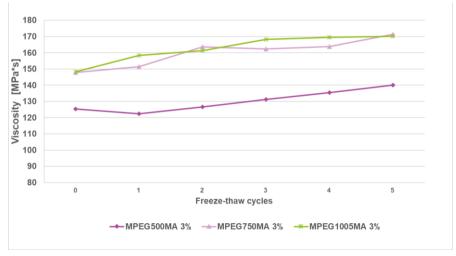
- Very high polarity
- Excellent solubility in water
- VISIOMER® MPEG Methacrylates as polymerizable surfactants
- Improved freeze-thaw stability of polymer dispersions

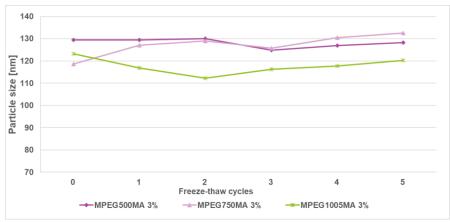


VISIOMER® MPEG Methacrylates – Freeze-Thaw Stability

Emulsions containing either VISIOMER® MPEG 500 MA, MPEG 750 MA or MPEG 1005 MA show good freeze-thaw stability:

- Emulsions still showed acceptable viscosities and remained in good condition after five freeze-thaw cycles. The commercial samples* all phase separated and disintegrated after one test cycle.
- The particle size of the emulsions remained constant over all five freeze-thaw cycles.

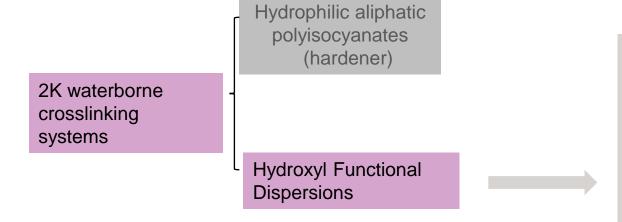






Application Area Industrial Coatings: 2K Waterborne PU Systems

Mostly, hydroxyl functional (-OH) acrylic dispersion is one component in 2K waterborne (WB) polyurethane systems (combine with polyisocyanates)



What is needed:

- Higher reactivity
- High OH value
- Higher gloss and transparency
- Excellent appearance
- Excellent weather resistance
- No external surfactant (good corrosion & water resistance)

. .



Application Area Industrial Coatings: 2K Waterborne PU Systems

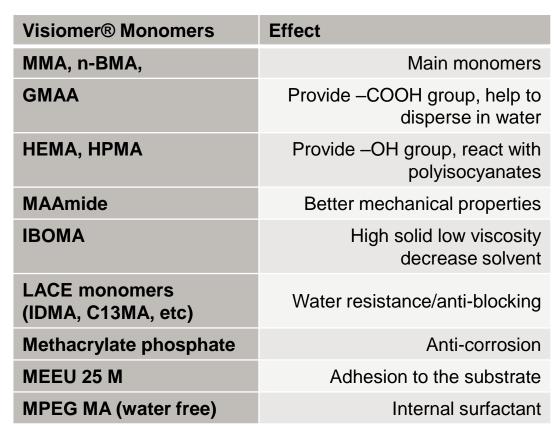
Mostly, hydroxyl functional (-OH) acrylic dispersion is one component in 2K waterborne (WB) polyurethane systems (combine

with polyisocyanates)

2K waterborne - crosslinking systems

Hydrophilic aliphatic polyisocyanates (hardener)

Hydroxyl Functional Dispersions





VISIOMER® MPEG Methacrylates in Concrete Applications

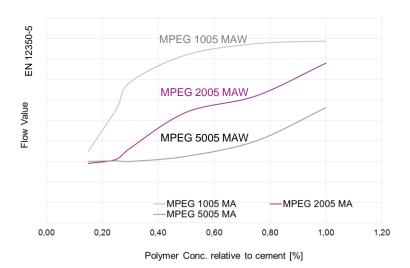
Short chain MPEGs for acrylic concrete grouting superplasticizers

Short chain MPEG MAs have a high polarity and excellent water solubility. Along with polar crosslinkers they are used in fast curing cementitious sealants for water proofing.

VISIOMER® MPEG500MA

Long chain MPEGMAs for

Copolymers of long chain MPEG MAs improve the flow of concrete mixtures and are used as superplasticizers.



EVONIKLeading Beyond Chemistry

VISIOMER® MPEG 500 MA Standard Specification

Standard specification					
		Test Met	Test Method		
Degree of purity	> 95 %	M2-233	(GC)		
Acid content	max. 0,40 %	M4	(acid-base titr., calculated as GMAA)		
Water content	max. 0,50 %	M3	(according to K. Fischer)		
Stabilization	200 ± 20 ppm MEHQ	M1-1	(HPLC)		



VISIOMER® MPEG 500 MA Physical Data / Storage

Physical Data	
Molecular weight	~ 568 g/mol
Density	1.090 g/cm³ at 20 °C
Refractive index	1.462 at 20 °C
Solidification point	12 °C
Viscosity	64 mPa·s at 15 °C
	50 mPa·s at 20 °C
	45 mPa⋅s at 23 °C
	42 mPa·s at 25 °C
	34 mPa∙s at 30 °C
Flash point	130 °C (ASTM D 93)
Solubility	miscible with water in any ratio

Shelf life of the standard stabilized product: 6 months at max. 30 °C from date of delivery



For further information, please contact us at visiomer@evonik.com

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