

BENEFITS OF BULK STORAGE

Evonik's **SPECTRUM®** is a chlorine-free, peracetic acid-based antimicrobial approved for use at multiple intervention points in poultry processing. As a cost-efficient processing aid to spray, rinse, dip, chill or other processing waters, **SPECTRUM®** controls bacteria, reduces contamination and meets USDA performance standards. The **SPECTRUM®** Intervention Program includes equipment and installation, full start-up support, technical assistance, USDA review, maintenance and repairs, operations evaluation and ongoing customer support to ensure dosing accuracy and the highest levels of safety.

As a convenience to our customers, **SPECTRUM®** now offers bulk delivery and storage to reduce the safety and efficiency risks associated with handling totes. Our bulk tank offering allows for more detailed monitoring, facilitated by an automated system that ensures superior control.

SERVICE BENEFITS

- Remote Tank Gauging (RTG) allows you to track usage and schedule product shipments right on site, including just-in-time delivery. The low level alarm feature alerts you in the instance of any abnormal tank activity, and reminds you when it's time to fill your next order. This lets you reduce material and handling exposure to plant personnel, mitigating the potential risks and cross-contamination associated with manual replacement.
- Vendor Managed Inventory (VMI) supports increased raw materials reliability, alleviating your transactional burden and streamlining your process. Each delivery helps eliminate safety and time concerns associated with changing and disposing totes, plus our 24/7 coverage gives you even more peace of mind. We're always available by email, fax or phone.

OUR TANKS

Bulk tanks range in size from 5,000 – 7,000 gallons.

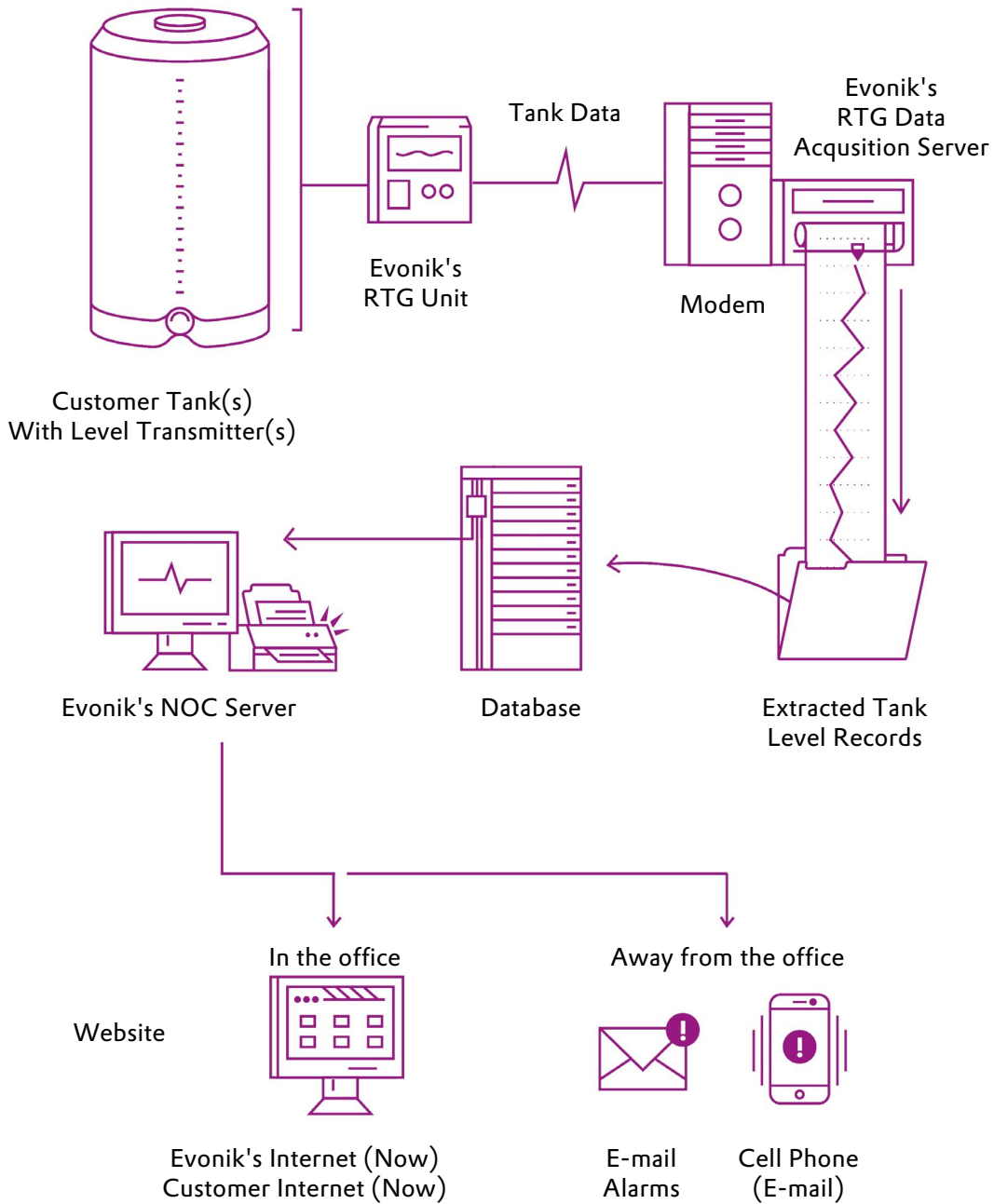
Tanks easily sync with existing **SPECTRUM®** header systems on site, and can be filled while the dosing system is in operation to avoid downtime. Installation is seamless: The Evonik team designs, procures, installs and tests the system, all the while providing material safety and compatibility expertise.

Tank Features:

- Passivated stainless steel piping materials
- Overfill prevention with level switch, solenoid valve design
- AODD pump for offloads to eliminate heat generation and pump deadheading scenarios
- Digital remote level display at ground level

Evonik provides delivery directly to your site facility, offloading from our trailers, which means less handling for plant personnel.

PH MONITORING SYSTEM FEATURES AND BENEFITS



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