DEGACRYL® HS 4251 E

Next Generation of Heat Seal Binders

A new grade of the DEGACRYL® HS 42-Series with enhanced properties and no restrictions for any filling good

FEATURES

- Organic dispersion of copolymers of methacrylic esters grafted on new olefin copolymers (OCP)
- Direct adhesion to aluminum
- Highly statistic grafting
- Narrow molecular weight distribution

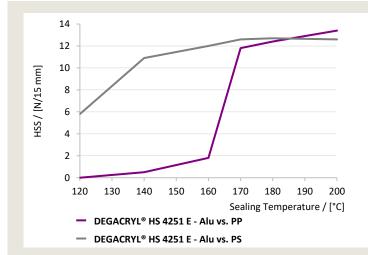
ADVANTAGES

- Copolymers free of ethylidene norbornene
- No PVC-copolymer required
- Low dynamic viscosity level
- Significantly reduction in causing rub-off deposits on customer rollers during printing and sealing

BENEFITS

- No restrictions for any filling good
- PVC-free packaging
- High solid content leads to increased productivity
- Less cleaning and more production cycles means more output!

TECHNICAL PROPERTIES HSS > 8 N/15 mm Label print Heat Seal Strength Lid Materials PET, Aluminum Cover Aluminum or PET PP, PE, PS, PET, PVC, Substrates One step direct adhesive **PLA** lacquer based on DEGACRYL® HS 4251 E EU 10/2011 FDA §175.300 Sealing substrate: Solid Content 44 - 46 % Cup PP, PS, PET, PVC, PLA < 4.000 mPas Viscosity Blocking Temperature approx. 65 °C



Heat Sealing Strength vs. Sealing Temperature

Aluminum vs. PP and PS

Coating and Sealing Conditions

- One Step lacquering 7.0 g/m²
- Dilution solvent: Ethyl acetate
- Sealing: 1 s , 6 bar
- Drying: 15 s, 180 °C
- Heat Sealing Strength Test, α = 180°



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We design polymers.



