Guide Formulation Sulfate-free Exfoliating Gel*

A basic formulation for a wide range of applications, which depends on the selection of the peeling particle

PHASE	INGREDIENTS	INCI NAME	% w/w	FUNCTION
		Aqua	ad 100.00	Water
1		Acrylates Copolymer	7.00	Viscosity enhancer, stabilizer
2		Sodium Methyl 2-Sulfolaurate, Disodium 2-Sulfolaurate	14.00	Non-ionic surfactant
		Decyl Glucoside	5.00	Non-ionic surfactant
3		Aqua, Sodium Hydroxide	q.s.	pH adjustment
4		Cocamidopropyl Betaine	8.00	Amphoteric surfactant
		Coco Betaine	2.00	Amphoteric surfactant
5		Preservative	q.s.	Preservative
		Fragrance	q.s.	Fragrance
6	SIPERNAT® 22, 2200, 250 or 9000 PC	Hydrated Silica	4.00	Exfoliating particles
		Total	100.00	

* Developed by Azelis

PROCESSING

- Add acrylates copolymer to the water while stirring.
- Add phase 2 while stirring.
- Neutralize with sodium hydroxide to pH 6.5 and gently stir for another 10 minutes.
- Add all ingredients of phase 4/5/6 while gentle stirring.
- Check pH and if necessary adjust to 6.0-6.5 to improve transparency.

NOTE: All formulations have been subjected to stability tests and have been shown to perform well. However, formulators should always perform their own stability tests when adapting formulations and / or using raw materials from other sources.



Sulfate-free Exfoliating Gel*

Disclaimer

This information and any recommendations, technical or otherwise, are presented in good faith and believed to be correct as of the date prepared. Recipients of this information and recommendations must make their own determination as to its suitability for their purposes. In no event shall Evonik assume liability for damages or losses of any kind or nature that result from the use of or reliance upon this information and recommendations. EVONIK EXPRESSLY DISCLAIMS ANY REPRESENTATIONS AND WARRANTIES OF ANY KIND, WHETHER EXPRESS OR IMPLIED, AS TO THE ACCURACY, COMPLETENESS, NON-INFRINGEMENT, MERCHANTABILITY AND/ OR FITNESS FOR A PARTICULAR PURPOSE (EVEN IF EVONIK IS AWARE OF SUCH PURPOSE) WITH RESPECT TO ANY INFORMATION AND RECOMMENDATIONS PROVIDED. Reference to any trade names used by other companies is neither a recommendation nor an endorsement of the corresponding product, and does not imply that similar products could not be used. Evonik reserves the right to make any changes to the information and/or recommendations at any time, without prior or subsequent notice.

AEROSIL®, SIPERNAT® and SPHERILEX® are registered trademarks of Evonik Industries AG or one of its subsidiaries.

EUROPE / MIDDLE EAST / AFRICA / LATIN AMERICA

Evonik Operations GmbH Business Line Silica Rodenbacher Chaussee 4 63457 Hanau Germany

Phone +49 6181 59-12532 Fax +49 6181 59-712532

ask-si@evonik.com www.silica-specialist.com

NORTH AMERICA

Evonik Corporation Business Line Silica 299 Jefferson Road Parsippany, NJ 07054-0677 USA

Phone +1 800 233-8052 Fax +1 973 929-8502

ask-si-nafta@evonik.com

ASIA PACIFIC

Evonik (SEA) Pte. Ltd. Business Line Silica 3 International Business Park #07-18, Nordic European Centre Singapore 609927

Phone +65 6809-6877 Fax +65 6809-6677

ask-si-asia@evonik.com

