

# Protectosil® 871

## Water-based reactive organofunctional siloxane oligomer

### Technical Data

Properties and test methods	Value	Unit	Method
Color	slightly blue < 1	Gardner	ISO 4630
Viscosity (20 °C)	152	mPa·s	DIN 53015
pH (20 °C, 1:1 in H <sub>2</sub> O)	4	-	DIN 19268
Flash point	> 95	°C	DIN 51755
Density (20 °C)	1.094	g/cm <sup>3</sup>	DIN 51757

### Registration

#### Protectosil® 871

AICS (Australia):	No
DSL/NDSL (Canada):	*
PICCS (Philippines):	Yes
TSCA (USA):	Yes
IECS (P.R. China):	Yes
ENCS (Japan):	*
ECL (South Korea):	No
EINECS/ELINCS (EU):	Yes
* available on request	

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### Safety and Handling

Before considering the use of Protectosil® products please read its Safety Data sheet (SDS) thoroughly for safety and toxicological data as well as for information on proper transportation, storage and use. The Safety Data Sheet is available after registration on our website [www.protectosil.com](http://www.protectosil.com) or upon request from your local representative, customer service or from Evonik Operations GmbH, Product Safety Department, E-MAIL [sds-hu@evonik.com](mailto:sds-hu@evonik.com).

### Packaging and Storage

Protectosil® 871 is supplied in 25 kg containers and 200 kg drums. Protectosil® 871 is not frost resistant and should not be stored at temperatures below 3 °C. Only demineralised water should be used for dilutions. Protectosil® 871 should be stored at temperatures between 3 °C and 40 °C. Protectosil® 871 has a shelf life of 6 months if properly stored in originally sealed containers. The containers should not frequently be opened as the stability is reduced due to contact with oxygen.

## Properties and Use

### Protectosil® 871

- is suited for the damp proof causing of brickwork
- shows very good penetration of surrounding substrate and gives high reduction of water uptake
- should be used in dilutions with water
- may be applied by injection methods
- effectively hydrophobizes bricks and mortar
- may also be used for the hydrophobation of terracotta and other clay materials
- is free of methanol and liberates no flammable and volatile organic components (no VOCs)

Protectosil® 871 should be used as a dilution with water (1 part Protectosil® 871 with 1 to 20 parts of water). For the dilutions only deionized water should be used. When diluting always add Protectosil® 871 to the water while continuously stirring. Foaming upon diluting can be suspended by using commercially available defoamers. For most applications a 5 % solution (1 part Protectosil® 871 with 11 parts of water) is recommended. An aqueous solution containing 5 % of Protectosil® 871 is stable for more than 2 weeks if the pH value of the solution is 7.

## Application

During application outside temperatures and surface temperatures should be between 5 °C and 40 °C. Protectosil® 871 can be injected into the substrate by using a proprietary recirculating pump with the appropriate number of injection nozzles to generate a constant injection pressure into the drilled wall until a continuous band of solution-saturated wall is obvious. When using a 5 % solution of Protectosil® 871 and injecting into red brick at 3,5 bar full saturation may be obtained after appr. 10 minutes. Protectosil® 871 can be applied to hydrophobize terracotta and other clay materials. The prefabricated goods should be totally immersed into a dilution of Protectosil® 871 until the substrate is fully saturated. As an alternative Protectosil® 871 can also be applied by wet-on-wet flow coating to the saturation point. The solution should be applied in 2 - 3 coats without drying between the coats. On vertical surfaces the solution should run down in the form of a clearly visible descending wet curtain. This is achieved by allowing the solution to flow against the surface of the building material without pressure. Most liquid delivery devices e.g. airless pumping equipment are suitable. The material should not be atomized or applied with a brush. Protectosil® 871 reacts with the interfaces in pores and capillaries of the substrate and forms invisible, water-repellent interfacial compounds. To determine the exact amount to be applied and to check weather previous or following treatments are compatible as well as any color changes that might occur with the Protectosil® 871 treatment it is recommended to do a small test patch first.

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**Europe / Middle-East / Africa**

**Evonik Operations GmbH**

Silanes Business Line  
Rodenbacher Chaussee 4  
63457 Hanau-Wolfgang  
Germany  
FAX +49 6181 59 713 915  
protectosil@evonik.com  
www.protectosil.com

**Asia / Pacific**

**Evonik (SEA) Pte. Ltd.**

Silanes Business Line  
3 Internatioanl Business Park  
#07-18, Nordic European Centre  
Singapore 609927  
PHONE +65 6809 6906  
FAX +65 6809 6699  
protectosil@evonik.com  
www.protectosil.com

**Asia / Pacific**

**Evonik Taiwan Ltd.**

Silanes Business Line  
Artist Construction Bldg  
9F, No. 133  
Min Sheng East Road, Sec 3  
Taipei, 105 Taiwan, R.O.C.  
Taiwan 10596  
PHONE +886 227 17 1242 #247  
FAX +886 227 17 2106  
protectosil@evonik.com  
www.protectosil.com

**North America**

**Evonik Corporation**

Silanes Business Line  
299 Jefferson Road  
Parsippany, NJ 07054  
USA  
PHONE (TOLL FREE) +1 800 828 0919  
protectosil@evonik.com  
www.protectosil.com

**Asia / Pacific**

**Evonik (Shanghai) Co. Ltd.**

Silanes Business Line  
55, Chungdong Road  
Shanghai 201108  
P.R. China  
PHONE +86 21 6119 1660  
FAX +86 21 6119 1075  
protectosil@evonik.com  
www.protectosil.com

**Asia / Pacific**

**Evonik Japan Co. Ltd**

Silanes Business Line  
12th Floor Monolith Building  
2-3-1, Nishi-Shinjuku-ku  
Tokyo 163-0912  
Japan  
PHONE +81 353 23 7446  
FAX +81 353 23 7397  
protectosil@evonik.com  
www.protectosil.com

**Region Central and South America**

**Evonik Brasil Ltda.**

Silanes Business Line  
Rua Arquiteto Olavo Redig de Campos, 105  
Torre A - 04711-904 São Paulo- SP  
Brazil  
PHONE +55 11 3146 9627  
protectosil@evonik.com  
www.protectosil.com

**Asia / Pacific**

**Evonik Korea Ltd.**

Silanes Business Line  
3F (Nongshim Sungmookwan B/D)  
112 Yeouidaebang-Ro  
Dongjak-Gu  
Seoul, 07057  
Korea  
PHONE +82 2320 4778  
FAX +82 2783 2520  
protectosil@evonik.com  
www.protectosil.com

**Asia / Pacific**

**Evonik India Pvt. Ltd.**

Silanes Business Line  
Krislon House  
Saki Vihar Road, Anderi (E)  
Mumbai - 400 072  
India  
PHONE +91 226 7238 809  
FAX +91 226 7238 811  
protectosil@evonik.com  
www.protectosil.com