

Guide Formulation

Calming deo roll-on with AEROSIL® R 816 (o/w pickering emulsion)*

AEROSIL® R 816 for particle stabilized emulsions

PHASE	INGREDIENTS	INCI NAME	% w/w	FUNCTION
1		Water	67.9	Water
		Methylpropanediol	5.0	Solubilizer
		Hydroxypropyl guar	0.5	Non-ionic thickening agent
		Preservative	q.s.	Preservative
2		Aqua; Aloe barbadensis extract	3.0	Active
		Ethanol	5.0	Stabilizer, preserative
3	AEROSIL® R 816	Silica cetyl silylate	1.5	Stabilizer
4		Neopenthyl glycol diheptanoate	14.5	Emollient
		Glyceryl undecylenate	0.5	Emollient
		Bisabolol	0.1	Active
		Triethyl citrate	2.0	Deodorant
		Total	100.0	

* developed by Azelis No. 749-4-2

PROCESSING

- Mix and heat phase 1 until Hydroxypropyl guar of phase 1 is completely hydrated
- · Add phase 2 to phase 1 while mixing
- Add phase 3 to phase 1, 2 and homogenize
- Add phase 4 to phase 1, 2, 3 and homogenize
- · Adjust pH to 6.0

Note: All formulations have been subjected to stability tests and have been shown to perform well. However, formulators should always perform their own stability tests when adapting formulations and / or using raw materials from other sources.

Guide Formulation

Calming deo roll-on with AEROSIL® R 816 (o/w pickering emulsion)*

This information and any recommendations, technical or otherwise, are presented in good faith and believed to be correct as of the date prepared. Recipients of this information and recommendations must make their own determination as to its suitability for their purposes. In no event shall Evonik assume liability for damages or losses of any kind or nature that result from the use of or reliance upon this information and recommendations. EVONIK EXPRESSLY DISCLAIMS ANY REPRESENTATIONS AND WARRANTIES OF ANY KIND, WHETHER EXPRESS OR IMPLIED, AS TO THE ACCURACY, COMPLETENESS, NON-INFRINGEMENT, MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE (EVEN IF EVONIK IS AWARE OF SUCH PURPOSE) WITH RESPECT TO ANY INFORMATION AND RECOMMENDATIONS PROVIDED. Reference to any trade names used by other companies is neither a recommendation nor an endorsement of the corresponding product, and does not imply that similar products could not be used. Evonik reserves the right to make any changes to the information and/or recommendations at any time, without prior or subsequent notice.

[®] = registered trademarks of Evonik Industries AG or one of its subsidiaries.

EUROPE / MIDDLE EAST / AFRICA / LATIN AMERICA

Evonik Resource Efficiency GmbH

Business Line Silica Rodenbacher Chaussee 4 63457 Hanau Germany

Phone +49 6181 59-12532 Fax +49 6181 59-712532

ask-si@evonik.com www.evonik.com NORTH AMERICA

Evonik Corporation

Business Line Silica 299 Jefferson Road Parsippany, NJ 07054-0677

Phone +1 800 233-8052 Fax +1 973 929-8502

ask-si-nafta@evonik.com ask-si-nafta@evonik.com

ASIA PACIFIC

Evonik (SEA) Pte. Ltd.

Business Line Silica
3 International Business Park
#07-18, Nordic European Centre
Singapore 609927

Phone +65 6809-6877 Fax +65 6809-6677 ask-si-asia@evonik.com

