

## **Product Information**

# Dynasylan® HYDROSIL 1151

# aqueous oligomeric amino-functional silane hydrolysate

## **CAS NUMBER**

confidential

# **PRODUCT DESCRIPTION**

Dynasylan® HYDROSIL 1151 is an aqueous oligomeric amino-functional silane hydrolysate. It is a colorless to slightly yellowish aqueous solution with an amine-like odour, miscible with alcohols or water.

Dynasylan® HYDROSIL 1151 can be diluted with water in all proportions (stirring for at least 1 h at RT). During dilution, the oligomeric structure changes and the number of SiOH groups increases. The hydrolysates are long-term stable.

Property	Unit	Value
Color		<=50
SO 6271; Unit: mg Pt-Co/I		
Density	g/cm³	1.06-1.08
(20 °C) DIN 51757		
Flash Point, min.	°C	95
DIN EN 22719		
pH Value		10.0-11.4
(20 °C) DIN 19268		
/iscosity	mPa·s	≤10
20 °C) DIN 53015		

# **TYPICAL APPLICATIONS**

Dynasylan® HYDROSIL 1151 is a bifunctional organic compound in which the silanol groups can be bonded to an

inorganic substrate and the organophilic amino group can interact with a suitable polymer or resin.

Examples of suitable inorganic substrates are:

- glass, glass fibers, glass beads and glass wool
- · mineral wool
- · metals
- and various fillers like quartz, wollastonite or ATH.

Examples of suitable polymers or resins are:

- Thermosets like epoxy, phenolic, furanic and melaminic resins
- Thermoplastics like PA, PBT, EVA, PPS, MAPE, MAPP, PVB, acrylates
- · Elastomere like silicones

Dynasylan® HYDROSIL 1151 finds application in many industries. Advantages arise in water-based systems.

# Examples are:

- as a size constituent of glass fiber/glass fabric composites or mineral wool insulating materials
- as an additive to foundry resins and abrasives
- as a pretreatment or an additive to mineral-filled thermoplastic compounds
- · as a glass and metal primer
- as an additive for adhesives and sealants to improve adhesion to the substrate
- as an additive and/or primer for paints and varnishes to improve adhesion to the substrate

roduct Composition	Unit	Value
litrogen (N₂) Content	wt%	2.9
AA 1078, average, measured H2	as	
olids Content	wt%	19.0-22.0
N 38409-H1-1		



# **BENEFITS & ADVANTAGES**

The particular advantages of Dynasylan® HYDROSIL 1151 compared with the corresponding monomeric aminofunctional alkoxysilanes are:

- Alcohol content of ≤ 1% guarantees nonflammability, safe handling and minimal volatile organic constituents emisssion.
- No hydrolysis chemistry is needed as Dynasylan® HYDROSIL 1151 is a ready-to-use aqueous silane hydrolysate.
- Easily diluted with water to adjust to target concentration.
- · Adaptable to a broad pH range.

Important product effects that can be achieved by using Dynasylan® HYDROSIL 1151 are:

- Improved mechanical properties flexural strength, tensile strength, impact strength and modulus of elasticity.
- Improved resistance to moisture and corrosion.
- Improved adhesion by excellent surface wetting of inorganic substrates and optimal reaction with organic polymers.

Dynasylan® HYDROSIL 1151 helps to improve processing properties such as:

- Nonflammability making almost no particular equipment safety precautions necessary.
- Better filler dispersion leading to increased filler content during compounding.

# HANDLING & PROCESSING

Before considering the use of Dynasylan® products please read their actual Safety Data Sheet (SDS) thoroughly for safety and toxicological data as well as for information on proper transportation, storage and use.

The Safety Data Sheet is available on our website https://silanes.evonik.com/en or upon request from your local representative, customer service or from Evonik Operations GmbH, Product Safety Department, E-MAIL sds-hu@evonik.com.

Please consult your local Evonik representative to discuss exact handling (e.g. dilution, wetting, curing temperature) of Dynasylan® HYDROSIL 1151 with a technical expert to achieve the best possible results in your application.

# **PACKAGING**

Dynasylan® HYDROSIL 1151 is supplied in 25 kg PE cans, 200 kg drums and 1.000 kg IBC.

#### **STORAGE**

It is recommended to store Dynasylan® HYDROSIL 1151 above 4°C.

However, singular freezing does not influence the product quality. Frozen product is re-useable after complete thawing and homogenization. Just stirring is sufficient for homogenization.

Dynasylan® HYDROSIL 1151 has a flash point > =95°C and can be stored and transported advantageously according to different local requirements, compared to flammable liquids (Category 2, 3 and 4), as the most established monomeric alkoxysilane materials are.

#### **SHELF LIFE**

Dynasylan® HYDROSIL 1151 has a shelf life of minimum 12 months from delivery in an originally sealed can, drum or IBC.

Registration Listings		
Registry	Status	
Australia (AIIC)	Yes	
Canada (DSL)	Yes	
China (IECSC)	Yes	
EU (REACH)	Exempted	
UK (UK-REACH)	Exempted	
Japan (ENCS)	Yes	
South Korea (KECL)	Yes	
Philippines (PICCS)	Yes	
Türkiye (KKDIK)	Pending	
Taiwan (TCSI)	Yes	
USA (TSCA)	Yes	

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