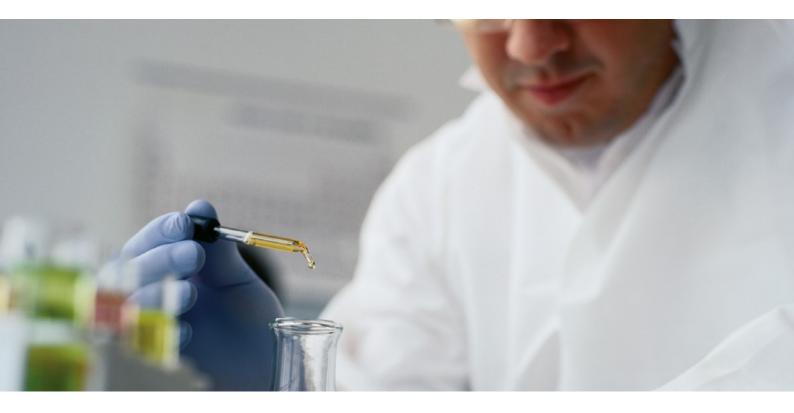




Evonik. Power to create.



Dynasylan[®]. Experience. Knowledge. Future

For more than 50 years, the brand Dynasylan has been synonymous with the investigation, production and application of silanes. Since 1934, the year which saw the first patent for silanes being granted, Evonik and its predecessors have applied for and received more than 400 patents.

The product names Dynasylan[®], Dynasylan SILFIN[®], and SIVO[®] are protected trade marks of Evonik Industries AG or its subsidiaries.

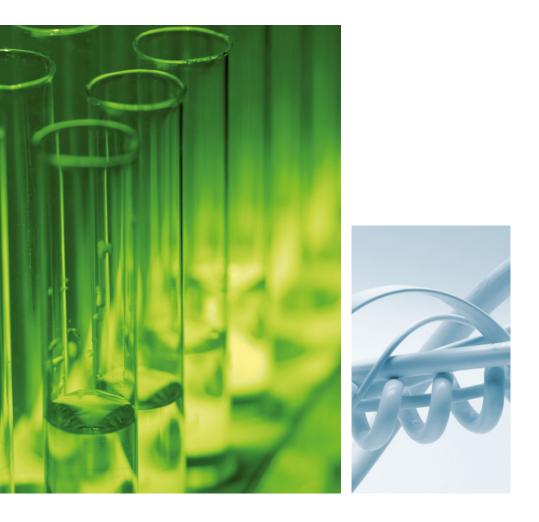


Such innovative energy and long-term thinking clearly pay off. Today Dynasylan products are used successfully throughout the world in paints and coatings, adhesives and sealants, plastics, fiber glass, cables and pharmaceuticals.

On the one hand, our position as one of the world's leading manufacturers of functional silanes is down to the uncompromising quality and purity of our products. But no less important is the broad spectrum of different silane types belonging to the brand Dynasylan. Under the brand name Dynasylan, Evonik offers a huge range of different silane product groups. These include, for example, products which have been well-known for decades, such as the aminosilanes, technologically sophisticated and patented systems such as Dynasylan HYDROSIL or the multifunctional silanes. The aim of this publication is to provide you with an overview of the Dynasylan products currently available. New product developments can be found on www.dynasylan.com.

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- 6 Multifunctional Silane Systems
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The Future of Silane Technology Is Multifunctionality

With the development of the first multifunctional silanes, the brand Dynasylan has been able to make important steps toward improving product performance and efficiency of our customers' production processes.

However, the combination of several functionalities in one Dynasylan product must not be mistaken for a simple "twoin-one" effect. The chemical and technical combination of two or more functions in one silane affords Dynasylan new effects or product properties that until now have not been possible. The concept of the new Dynasylan SIVO products combines this functional advantage with a decisive competitive factor: speed. Dynasylan SIVO

products represent a constantly growing group of multifunctional silanes. Following on from Dynasylan SIVO CLEAR and Dynasylan SIVO 210-two products which have already enjoyed considerable success-are products both for new applications, such as wood preservation and aqueous sol-gel coatings and for more typical applications such as adhesives and solvents, colors and coatings. You will obtain multifunctional silanes of the brand Dynasylan from the product groups HYDROSIL, SILFIN and SIVO, as monomers or oligomers to achieve special effects. Tables on pages 6 and 7 display all multifunctional Dynasylan products currently available.





Oligomers of the brand Dynasylan®

Oligomers are multifunctional silanes which possess, for example, different vinyl, alkyl and amino functional groups, and are characterized by a significantly reduced alcohol release (low VOC). Due to their higher flash point, they offer obvious advantages for handling, storage and production. Furthermore, compared to monomeric silanes, the technical capability of customer systems is, in many cases, surpassed.

Dynasylan[®] HYDROSIL

Products from this group of multifunctional silanes are, as the name suggests, water-based, and are produced in a process.They are non-flammable, waterborne and release no solvents during production or in the end product (VOC free).

Dynasylan[®] SILFIN

Products from the SILFIN group are silanes which have a particularly wide range of potential uses due to the combination of a silane molecule with different additives (initiator, catalyst, etc.). They are produced specially for use in the plastic, cable and pipe industries.

Dynasylan[®] SIVO[®] and beyond...

Dynasylan and Dynasylan SIVO products use the possibilities provided by silane technology to create products that are application specific. These products have been tailored to specific requirements and go beyond mere molecules.

| | | | | Typical Application | | | | ı | |
|---------------------------|-----------------------------|-------------------------|-----------------------------------------------------------------------------------------------------|------------------------------|-----------------------------|--------------------|--------------------|-----------------|------------------|
| | | | | Adh. Promoter/Coupling Agent | Reagent for Chem. Synthesis | Cobinder/Comonomer | Crosslinking Agent | Water Scavenger | Surface Modifier |
| Chemical Functionality | Additional Functionality | Product Name | Description | Adh. I | Reage | Cobin | Cross | Watei | Surfa |
| Oligomers | | 1 | 1 | | | | | | |
| amino/alkyl | Methoxy | Dynasylan 1146 | functional oligosiloxane | • | | | | | • |
| vinyl | oligomeric | Dynasylan 6490 | functional oligosiloxane | • | | | ٠ | • | • |
| vinyl | oligomeric | Dynasylan 6498 | functional oligosiloxane | • | | | ٠ | • | • |
| vinyl/alkyl | oligomeric | Dynasylan 6598 | functional oligosiloxane | • | | | ٠ | • | • |
| alkyl | oligomeric | Dynasylan 9896 | alkylsiloxane | | | | | | • |
| amino | methoxy | Dynasylan SIVO 202 | multifunctional aminosilane system | • | | | • | | • |
| HYDROSIL | | 1 | 1 | | | | | | |
| amino | water-borne | Dynasylan HYDROSIL 1151 | aqueos siloxane, VOC-free | • | | | • | | • |
| amino/alkyl | water-borne | Dynasylan HYDROSIL 2627 | aqueos siloxane, VOC-free | • | | | • | | • |
| diamino | water-borne | Dynasylan HYDROSIL 2776 | aqueos siloxane, VOC-free | • | | | • | | • |
| amino / vinyl | water-borne | Dynasylan HYDROSIL 2907 | aqueous silane, VOC-free | • | | | • | | • |
| amino/alkyl | water-borne | Dynasylan HYDROSIL 2909 | aqueos siloxane, VOC-free | • | | | • | | • |
| hydroxy/epoxy | water-borne | Dynasylan HYDROSIL 2926 | aqueos siloxane, VOC-free | • | | • | • | | • |
| SILFIN | | | | | | | | | |
| vinyl | ready-to-use | Dynasylan SILFIN 06 | product for 1-step process (PE crosslinking) | | | | • | | |
| vinyl | ready-to-use | Dynasylan SILFIN 13 | product for 2-step process (PE crosslinking) | | | | • | | |
| vinyl | ready-to-use | Dynasylan SILFIN 22 | product for 2-step process (PE crosslinking) | | | | • | | |
| vinyl | ready-to-use | Dynasylan SILFIN 25 | product for 2-step process for pipes, allows higher throughput | | | | • | | |
| vinyl | ready-to-use | Dynasylan SILFIN 50 | product for 1-step process for pipes | | | | • | | |
| vinyl | ready-to-use | Dynasylan SILFIN 53 | product for 1-step process (PE crosslinking) | | | | • | | |
| vinyl | ready-to-use | Dynasylan SILFIN 63 | high performance product for 1-step process (PE crosslinking) at ambient conditions | | | | • | | |
| vinyl | ready-to-use | Dynasylan SILFIN 70 | tailor-made product for the 1-step process for EVA-based HFFR compounds | | | | • | | |
| vinyl | ready-to-use | Dynasylan SILFIN 71 | ttailor-made product for the 1-step process for PE-based HFFR compounds | | | | • | | |
| vinyl | ready-to-use | Dynasylan SILFIN 75 | high performance product for 1-step process (PE crosslink-ing), improved handling and storage | | | | • | | |
| vinyl | ready-to-use | Dynasylan SILFIN 80 | all-in-one silane package for cables | | | | • | | |
| vinyl | ready-to-use | Dynasylan SILFIN 100 | product for 1-step process (PE crosslink-ing), alternative catalyst | | | | • | | |

| Chemical Functionality | Additional Functionality | Product Name | Description | Adh. Promoter/Coupling Agent | Reagent for Chem. Synthesis | Cobinder/Comonomer | Crosslinking Agent | Water Scavenger | Surface Modifier |
|---------------------------|--------------------------------|----------------------------|----------------------------------------------------------------|------------------------------|-----------------------------|--------------------|--------------------|-----------------|------------------|
| Easy-to-clean | | | | | | - | - | - | |
| fluoroalkyl | easy-to-clean | Dynasylan F 8261 | tridecafluorooctyltriethoxysilane | | | | | | • |
| fluoroalkyl | ready-to-use/ easy-to-clean | Dynasylan F 8263 | hydro-/oleophobic treatment in alcohol | | | | | | • |
| fluoroalkyl | water-borne/ easy-to-clean | Dynasylan F 8815 | hydro-/oleophobic treatment | | | | | | • |
| fluoroalkyl | water-borne/ easy-to-clean | Dynasylan SIVO 121 | hydro-/oleophobic treatment for wood treatment | | | | | | • |
| fluoroalkyl | ready-to-use/ easy-to-clean | Dynasylan SIVO CLEAR | hydro-/oleophobic treatment, 2-component, in alcohol | | | | | | • |
| fluoroalkyl | ready-to-use/ easy-to-clean | Dynasylan SIVO CLEAR EC | hydro-/oleophobic treatment, 1-component, in alcohol | | | | | | • |
| Others | | | | | | | | | |
| amino/alkyl | methoxy | Dynasylan 1189 | N-(n-butyl)-3-amino-propyltrimethoxysilane | • | • | | • | | • |
| amino | methoxy | Dynasylan SIVO 202 | multifunctional aminosilane system | • | | | • | | • |
| amino | ethoxy | Dynasylan SIVO 210 | proprietary aminosilane composition | • | • | | • | | • |
| amino | ethoxy | Dynasylan SIVO 214 | proprietary aminosilane composition | • | | | • | | • |
| diamino | preformulated | Dynasylan DAMO-M | proprietary aminosilane composition | • | | | | | • |
| ероху | binder | Dynasylan SIVO 110 | water-borne temperature cured sol-gel binder | • | | | | | • |
| fluoroalkyl | water borne/ sol-gel system | Dynasylan SIVO 112 | hydro- oleophobic modifier for sol-gel system | | | | | | • |
| alkyl amino | water borne/ sol-gel system | Dynasylan SIVO 113 | hydrophobic modifier for sol-gel system | • | | | • | | • |
| | binder | Dynasylan SIVO 140 | water-borne room temperature cured binder for zinc dust paints | | | | | | |
| amino | binder | Dynasylan SIVO 160 | corrosion protection primer | • | | | | | • |
| alkyl | | Dynasylan BTSE | bis (triethoxysilyl) ethan | | | | • | | • |
| glycol | | Dynasylan 4150 | polyether-functional trimethoxysilane | | | | | | • |

Typical Application

Please note that not every product may be available in every region!



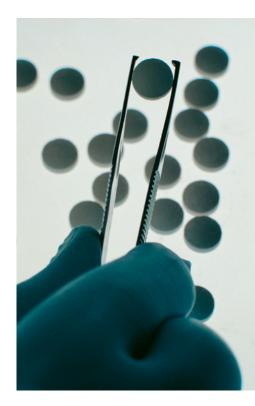
Dynasylan[®]. Creating Possibilities Beyond Imagination

The chemical structure of silanes allows them to link with both organic and inorganic molecules. This special structure has made silanes indispensable to all kinds of markets and applications. Today, there are some processes or products which cannot be imagined without silanes.

During the last few decades, organofunctional silanes of the brand Dynasylan have mainly been used as additives to improve adhesion or crosslinking, or to modify surfaces. However, silanes are being used more and more as vital components for innovative processes, for example in the case of sol-gel coatings. Further examples for areas of application are:

- Ahesion promoter (e.g., in paints and coatings, adhesives and sealants)
- Crosslinking agent
 (e.g., in polyolefins for cables and pipes)
- Surface modifier
- (e.g., in fillers and pigments to improve dispersion or hydrophobicity)
- Water scavenger
 (e. g., for moisture-sensitive adhesives and sealants)
- Cobinder/Comonomer (e.g., for polymer dispersions, zinc-rich paints or sol-gel systems)
- Reagent

 (e.g., for chemical and pharmaceutical synthesis)



Dynasylan[®]. One Brand. Many Markets

Today there are myriads of possibilities for benefiting from the use of Dynasylan. New areas of application have constantly been discovered by ongoing research and development along with close contacts to our customers. And we have just entered a novel chapter in Dynasylan technology – innovative Multifunctional Silane Systems. So, whether you are thinking about an advanced Dynasylan product for wellestablished applications or for the next cutting-edge idea, industry's broadest and most innovative range of organosilanes may offer just the right solution for you.

Here is a selection of products in which silanes play an important role:

- Fiber glass and mineral wool
- Polyolefin compounds for, among other uses, cables, synthetic pipes
- Adhesives and sealants
- · Paints and coatings
- Sol-gel systems
- · Fillers and pigments
- Foundry and foundry resins
- Silicones
- Pharmaceutically active agents
- Co-catalysts for chemical syntheses (e.g., PP)
- Electronics

| | | | | Турі | cal A | pplic | ation | n | |
|---------|-----------------------------|------------------|----------------------------------------------------|------------------------------|-----------------------------|--------------------|--------------------|-----------------|------------------|
| | Additional Functionality | Product Name | Description | Adh. Promoter/Coupling Agent | Reagent for Chem. Synthesis | Cobinder/Comonomer | Crosslinking Agent | Water Scavenger | Surface Modifier |
| | | | | | | I | | | |
| acetoxy | | Dynasylan BDAC | di-tert-butoxydiacet-oxysilane | • | | • | | | |
| alkyl | | Dynasylan 9116 | hexadecyltrimethoxysilane | | | | | • | • |
| alkyl | | Dynasylan IBTEO | isobutyltriethoxysilane | | | | | | • |
| alkyl | | Dynasylan IBTMO | isobutyltrimethoxysilane | | | | | | • |
| alkyl | | Dynasylan MTES | methyltriethoxysilane | | | | | | |
| alkyl | | Dynasylan MTMS | methyltrimethoxysilane | | | | • | | • |
| alkyl | | Dynasylan OCTCS | octyltrichlorosilane | | | | | | • |
| alkyl | | Dynasylan OCTEO | octyltriethoxysilane | | | | | | • |
| alkyl | | Dynasylan OCTMO | octyltrimethoxysilane | | | | | | |
| alkyl | | Dynasylan PTEO | propyltriethoxysilane | | | | | | |
| alkyl | | Dynasylan PTMO | propyltrimethoxysilane | | | | | | • |
| alkyl | | Dynasylan BTSE | Bis (triethoxysilyl) ethan | | | | • | | • |
| amino | | Dynasylan 1122 | bis(3-triethoxysilylpropyl) amine | • | • | | • | | • |
| amino | | Dynasylan 1124 | bis(3-trimethoxysilylpropyl) amine | • | • | | • | | |
| amino | | Dynasylan 1505 | 3-aminopropylmethyldiethoxysilane | • | | | | | |
| amino | | Dynasylan 1506 | 3-aminopropylmethyl- diethoxysilane preparation | • | | | | | • |
| amino | | Dynasylan AMEO | 3-aminopropyltrieth-oxysilane | • | | • | • | | • |
| amino | adjusted reactivity | Dynasylan AMEO-T | proprietary aminosilane composition | • | | • | • | | • |

| | | | | Турі | plication | | | | | |
|---------------------------|-----------------------------|--------------------|------------------------------------------------------------------------------|------------------------------|-----------------------------|--------------------|--------------------|-----------------|------------------|--|
| Chemical Functionality | Additional Functionality | Product Name | Description | Adh. Promoter/Coupling Agent | Reagent for Chem. Synthesis | Cobinder/Comonomer | Crosslinking Agent | Water Scavenger | Surface Modifier | |
| | - unconding | | Doddiption | - | | - | - | - | | |
| amino | | Dynasylan AMMO | 3-aminopropyltrimethoxysilane | • | | | • | | • | |
| amino | Ethoxy | Dynasylan SIVO 210 | proprietary aminosilane composition | • | • | | • | | • | |
| amino | Ethoxy | Dynasylan SIVO 214 | proprietary aminosilane composition | • | • | | • | | • | |
| amino | | Dynasylan TRIAMO | triamino-functional propyltrimethoxysilane | • | | | | | | |
| amino/alkyl | Methoxy | Dynasylan 1189 | N-(n-butyl)-3-amino- propyltrimethoxysilane | • | • | | | | • | |
| amino/alkyl | methoxy | Dynasylan SIVO 203 | functional oligosiloxane | • | | | • | | • | |
| amino/benzyl | | Dynasylan 1161 | cationic benzylamino- functional silane hydrochloride, 50% in methanol | • | | | | | • | |
| aryl | | Dynasylan 9165 | phenyltrimethoxysilane | • | | • | | | • | |
| aryl | | Dynasylan 9265 | phenyltriethoxysilane | • | | • | | | • | |
| diamino | Methoxy | Dynasylan 1411 | 2-aminoethyl-3-aminopropyl- methyldimethoxysilane | • | | | • | | • | |
| diamino | | Dynasylan DAMO | 2-aminoethyl-3-amino-propyltri- methoxysilane | • | | | • | | • | |

| Chemical Functionality | Additional Functionality | Product Name | Description | Adh. Promoter/Coupling Agent | Reagent for Chem. Synthesis | Cobinder/Comonomer | Crosslinking Agent | Water Scavenger | Surface Modifier |
|---------------------------|--------------------------------|----------------------------|---------------------------------------------------------|------------------------------|-----------------------------|--------------------|--------------------|-----------------|------------------|
| | | | | | | | | | |
| diamino | preformulated | Dynasylan DAMO-M | proprietary aminosilane composition | • | | | | | • |
| diamino | adjusted reactivity | Dynasylan DAMO-T | proprietary aminosilane composition | • | | | • | | • |
| ероху | | Dynasylan GLYEO | 3-glycidyloxypropyltri- ethoxysilane | • | | • | • | | |
| ероху | | Dynasylan GLYMO | 3-glycidyloxypropyltrime- thoxysilane | • | | • | • | | |
| fluoroalkyl | easy-to-clean | Dynasylan F 8261 | tridecafluorooctyltri- ethoxysilane | | | | | | • |
| fluoroalkyl | ready-to-use/ easy-to-clean | Dynasylan F 8263 | hydro-/oleophobic treatment in alcohol | | | | | | • |
| fluoroalkyl | water-borne/ easy-to-clean | Dynasylan F 8815 | hydro-/oleophobic treatment | | | | | | • |
| fluoroalkyl | water borne/ sol-gel system | Dynasylan SIVO 112 | hydro- oleophobic modifier for sol-gel system | | | | | | • |
| fluoroalkyl | water-borne/ easy-to-clean | Dynasylan SIVO 121 | hydro-/oleophobic wood treatment | | | | | | • |
| fluoroalkyl | ready-to-use/ easy-to-clean | Dynasylan SIVO CLEAR | hydro-/oleophobic treatment, 2-component, in alcohol | | | | | | • |
| fluoroalkyl | ready-to-use/ easy-to-clean | Dynasylan SIVO CLEAR EC | hydro-/oleophobic treatment, 1-component, in alcohol | | | | | | • |
| glycol | | Dynasylan 4144 | polyether-functional trimethoxysilane | | | | | | • |
| glycol | | Dynasylan 4148 | polyether-functional trimethoxysilane | | | | | | • |
| glycol | | Dynasylan 4150 | polyether functional trimethoxysilane | | | | | | • |
| mercapto | | Dynasylan MTMO | 3-mercaptopropyltri- methoxysilane | • | | | • | | • |

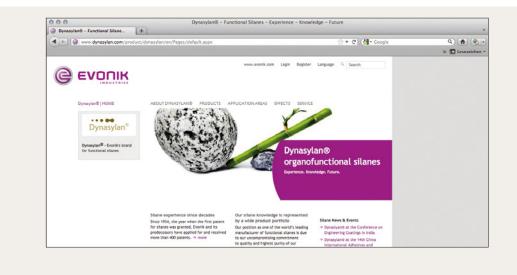
Typical Application

| | | | | Турі | Typical Application | | | | | |
|---------------------------|-----------------------------|-------------------|---------------------------------------------------------------------|------------------------------|-----------------------------|----------------------|--------------------|-----------------|------------------|--|
| Chemical Functionality | Additional Functionality | Product Name | Description | Adh. Promoter/Coupling Agent | Reagent for Chem. Synthesis | Cobinder / Comonomer | Crosslinking Agent | Water Scavenger | Curford Madifian | |
| | | | · · · | | | | | | | |
| methacryl | | Dynasylan MEMO | 3-methacryloxypropyl- trimethoxysilane | • | | • | • | | | |
| silicic acid ester | | Dynasylan 40 | ethyl polysilicate | | | • | • | | | |
| silicic acid ester | | Dynasylan A | tetraethyl orthosilicate | | | • | • | | | |
| silicic acid ester | | Dynasylan AR | preparation of hydrolized ethylpolysilicate and silica sol | | | • | | | | |
| silicic acid ester | | Dynasylan M | tetramethyl orthosilicate | | | • | • | | | |
| silicic acid ester | | Dynasylan MKS | preparation of an ethyl polysilicate binder | | | • | | | | |
| silicic acid ester | | Dynasylan P | tetra-n-propyl orthosilicate | | | • | • | | | |
| silicic acid ester | | Dynasylan XAR | preparation of an ethyl-polysilicate hydrolysate and silica sol | | | • | | | | |
| silyl | | Dynasylan BSA | N, O-bis (trimethylsilyl) acetamide | | • | | | | | |
| silyl | | Dynasylan HMDS | hexamethyldisilazane | | • | | | | | |
| silyl | | Dynasylan TES | triethylsilane | | • | | | | | |
| silyl | | Dynasylan TMSCN | trimethylsilylnitrile | | • | | | | | |
| ureido | | Dynasylan 2201 EQ | 3-ureidopropyltriethoxysilane, 50% in methanol, ethylcarbamate-free | • | | | • | | • | |

Product Overview

| | | | | Турі | cal / | Appli | catio | on | |
|---------------------------|-----------------------------|------------------|--------------------------------------------------------------------------------|------------------------------|-----------------------------|--------------------|--------------------|-----------------|------------------|
| Chemical Functionality | Additional Functionality | Product Name | Description | Adh. Promoter/Coupling Agent | Reagent for Chem. Synthesis | Cobinder/Comonomer | Crosslinking Agent | Water Scavenger | Surface Modifier |
| , | , | | | | | | | | |
| vinyl | | Dynasylan VTC | vinyltrichlorosilane | | | | • | | |
| vinyl | | Dynasylan VTEO | vinyltriethoxysilane | • | | | • | • | • |
| vinyl | | Dynasylan VTMO | vinyltrimethoxysilane | • | | • | • | • | • |
| vinyl | | Dynasylan VTMOEO | vinyltris (2-methoxy-ethoxy) silane | • | | | • | • | • |
| vinyl / benzyl | oligomeric | Dynasylan 1175 | cationic vinylbenzyl-amino-functional silane hydrochloride, 40% in methanol | • | | | | | • |

Please note that not every product may be available in every region!



Dynasylan[®] on the Web Information, addresses, contacts.

The website **www.dynasylan.com** provides you with a wellstructured information platform, where you will find everything you need to know on products, procedures and chemical processes. Via a Solution Finder, you can also download product information and safety data sheets as well as informative brochures or presentations.

The worldwide database with Evonik contact persons and traders allows you at any time comfortable and easy access to important contact data.

www.dynasylan.com

www.evonik.com



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The product names Dynasylan[®], Dynasylan SILFIN[®], and SIVO[®] are protected trade marks of Evonik Industries AG or its subsidiaries.



Evonik Industries AG

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Evonik. Power to create.