

Product Information

Dynasylan® HYDROSIL 1151

aqueous oligomeric amino-functional silane hydrolysate

CAS NUMBER

confidential

PRODUCT DESCRIPTION

Dynasylan® HYDROSIL 1151 is an aqueous oligomeric amino-functional silane hydrolysate. It is a colorless to slightly yellowish aqueous solution with an amine-like odour, miscible with alcohols or water.

Dynasylan® HYDROSIL 1151 can be diluted with water in all proportions (stirring for at least 1 h at RT). During dilution, the oligomeric structure changes and the number of SiOH groups increases. The hydrolysates are long-term stable.

inorganic substrate and the organophilic amino group can interact with a suitable polymer or resin.

Examples of suitable inorganic substrates are:

- glass, glass fibers, glass beads and glass wool
- mineral wool
- metals
- and various fillers like quartz, wollastonite or ATH.

Examples of suitable polymers or resins are:

- Thermosets like epoxy, phenolic, furanic and melaminic resins
- Thermoplastics like PA, PBT, EVA, PPS, MAPE, MAPP, PVB, acrylates
- Elastomere like silicones

Dynasylan® HYDROSIL 1151 finds application in many industries. Advantages arise in water-based systems.

Examples are:

- as a size constituent of glass fiber/glass fabric composites or mineral wool insulating materials
- as an additive to foundry resins and abrasives
- as a pretreatment or an additive to mineral-filled thermoplastic compounds
- as a glass and metal primer
- as an additive for adhesives and sealants to improve adhesion to the substrate
- as an additive and/or primer for paints and varnishes to improve adhesion to the substrate

Typical Properties

Property	Unit	Value
Color ISO 6271; Unit: mg Pt-Co/l		<=50
Density (20 °C) DIN 51757	g/cm ³	1.06-1.08
Flash Point, min. DIN EN 22719	°C	95
pH Value (20 °C) DIN 19268		10.0-11.4
Viscosity (20 °C) DIN 53015	mPa·s	≤10

The data represents typical values (no product specification)

TYPICAL APPLICATIONS

Dynasylan® HYDROSIL 1151 is a bifunctional organic compound in which the silanol groups can be bonded to an

Product Composition

Product Composition	Unit	Value
Nitrogen (N₂) Content SAA 1078, average, measured as NH ₂	wt%	2.9
Solids Content DIN 38409-H1-1	wt%	19.0-22.0

The data represents typical values (no product specification)

BENEFITS & ADVANTAGES

The particular advantages of Dynasylan® HYDROSIL 1151 compared with the corresponding monomeric aminofunctional alkoxy silanes are:

- Alcohol content of $\leq 1\%$ guarantees nonflammability, safe handling and minimal volatile organic constituents emission.
- No hydrolysis chemistry is needed as Dynasylan® HYDROSIL 1151 is a ready-to-use aqueous silane hydrolysate.
- Easily diluted with water to adjust to target concentration.
- Adaptable to a broad pH range.

Important product effects that can be achieved by using Dynasylan® HYDROSIL 1151 are:

- Improved mechanical properties - flexural strength, tensile strength, impact strength and modulus of elasticity.
- Improved resistance - to moisture and corrosion.
- Improved adhesion - by excellent surface wetting of inorganic substrates and optimal reaction with organic polymers.

Dynasylan® HYDROSIL 1151 helps to improve processing properties such as:

- Nonflammability - making almost no particular equipment safety precautions necessary.
- Better filler dispersion - leading to increased filler content during compounding.

HANDLING & PROCESSING

Before considering the use of Dynasylan® products please read their actual Safety Data Sheet (SDS) thoroughly for safety and toxicological data as well as for information on proper transportation, storage and use.

The Safety Data Sheet is available on our website <https://silanes.evonik.com/en> or upon request from your local representative, customer service or from Evonik Operations GmbH, Product Safety Department, E-MAIL sds-hu@evonik.com.

Please consult your local Evonik representative to discuss exact handling (e.g. dilution, wetting, curing temperature) of Dynasylan® HYDROSIL 1151 with a technical expert to achieve the best possible results in your application.

PACKAGING

Dynasylan® HYDROSIL 1151 is supplied in 25 kg PE cans, 200 kg drums and 1.000 kg IBC.

STORAGE

It is recommended to store Dynasylan® HYDROSIL 1151 above 4°C.

However, singular freezing does not influence the product quality. Frozen product is re-useable after complete thawing and homogenization. Just stirring is sufficient for homogenization.

Dynasylan® HYDROSIL 1151 has a flash point $> 93^{\circ}\text{C}$ and can be stored and transported advantageously according to different local requirements, compared to flammable liquids (Category 2, 3 and 4), as the most established monomeric alkoxy silane materials are.

SHELF LIFE

Dynasylan® HYDROSIL 1151 has a shelf life of minimum 12 months from delivery in an originally sealed can, drum or IBC.

Registration Listings

Registry	Status
Australia (AIIC)	Yes
Canada (DSL)	Yes
China (IECSC)	Yes
EU (REACH)	Exempted
Japan (ENCS)	Yes
South Korea (KECL)	Yes
Philippines (PICCS)	Yes
Türkiye (KKDIK)	Pending
Taiwan (TCSI)	Yes
United States of America (TSCA)	Yes

Disclaimer

This information and all further technical advice are based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with regard to existing third-party intellectual property rights, especially patent rights. In particular, no warranty, whether express or implied, or guarantee of product properties in the legal sense is intended or implied. We reserve the right to make any changes according to technological progress or further developments. The customer is not released from the obligation to conduct careful inspection and testing of incoming goods. Performance of the product described herein should be verified by testing, which should be carried out only by qualified experts in the sole responsibility of a customer. Reference to trade names used by other companies is neither a recommendation, nor does it imply that similar products could not be used.

Evonik Operations GmbH

Silanes
Rodenbacher Chaussee 4
63457 Hanau-Wolfgang
Germany
evonik.click/silanes