

Dynasytan® 1124

Bis(trimethoxysilylpropyl)amine

Technical data

Properties and test methods	Value	Unit	Method
Density (20 °C)	approx. 1.04	g/cm ³	DIN 51757
Boiling point (1013 hPa)	285 - 288	°C	ASTM D 1120
Viscosity (20 °C)	approx. 6.5	mPa·s	DIN 53015

Registrations

Dynasytan® 1124

NDSL (Canada):	Yes
PICS (Philippines):	Yes
TSCA (USA):	Yes
IECSC (P.R. China) / Taiwan (TCSI)	Yes
ENCS (Japan):	Yes
ECL (South Korea):	Yes
EINECS/ELINCS (EU) / Switzerland (SWISS)	Yes
AICS (Australia):	Yes
NZIoC (New Zealand)	Yes
KKDIK (Turkey)	Yes

Dynasytan® 1124 is a secondary aminofunctional methoxy-silane possessing two symmetric silicon atoms.

Dynasytan® 1124 acts as an adhesion promoter between inorganic materials (for example glass, metals and fillers) and organic polymers (thermosets, thermoplastics and elastomers), as a surface modifier and can be used, for the chemical modification of substances. Dynasytan® 1124 is a colourless to yellow liquid with an amine-like odor, which is, for example, soluble in alcohols, aliphatic or aromatic hydrocarbons.

Safety and handling

Before considering the use of Dynasytan® products please read its Safety Data Sheet (SDS) thoroughly for safety and toxicological data as well as for information on proper transportation, storage and use. The Safety Data Sheet is available after registration on our website www.dynasytan.com or upon request from your local representative, customer service or from Evonik Operations GmbH, Product Safety Department, E-MAIL sds-hu@evonik.com.

Packaging, storage and shelf life

Dynasytan® 1124 is supplied in a convenient small sized package 25 kg, 200 kg drums and 1.000 kg IBC container.

In the unopened container Dynasytan® 1124 has a shelf life of min. 12 months from delivery.

Properties and applications

Dynasylan® 1124 is an important additive in many applications.

Examples are:

- metal primers
- mineral fiber insulating materials, abrasives: as additive to phenolic resin binders
- foundry resins: as additive to phenolic, furan and melamine resins
- adhesives and sealants: as primer or additive
- mineral-filled composites: for pre-treatment of fillers and pigments
- paints and coatings: as additive and primer for improving adhesion to the substrate.

The most important effects which can be achieved using Dynasylan® 1124 are:

improvement in product properties, such as

- flexural strength, tensile strength, impact strength and modulus of elasticity
- moisture and corrosion resistance
- durability at high temperature and humidity

improvement in processing properties, such as

- wet-out
- homogeneous distribution of inorganic fillers in polymer matrices
- higher filler loading
- excellent primerless adhesion
- rheological behaviour: reduction in viscosity, Newtonian behaviour

Reactivity

Dynasylan® 1124 is a bifunctional organosilane possessing a reactive secondary amine where the silicon-functional methoxy-groups hydrolyze in the presence of water to form reactive silanols, which can be bonded to an inorganic substrate. The organophilic amino group can interact with a suitable polymer. Due to 6 hydrolyzable alkoxy substituents present in one molecule, Dynasylan® 1124 is exceptionally suitable to form highly crosslinked networks on and between substrates and in organic matrices.

The hydrolysis of Dynasylan® 1124 in water takes place by acidic catalysis (e.g. formic or acetic acid at a pH of 2-3). In order to achieve primer solution in organic solvents simply add 2-4 wt.-% of water per wt.-% of Dynasylan® 1124. Upon stirring for 5h the solutions are ready for use.

Examples of suitable polymers are epoxy resins, polyurethanes, phenolic resins, furan resins, melamine resins, PA, PBT, PC, EVA, modified PP, PVB, PVAC, PVC, acrylates and silicones.

The secondary amino group in Dynasylan® 1124 provides high basicity at somewhat lower reactivity compared to primary amino groups. This is of major advantage in adhesives and sealants where the silane is added to form e.g. silane capped urethane prepolymers.

Exceptional crosslinking properties make Dynasylan® 1124 a preferred component in the silylation of inorganic filler surfaces and in corrosion-resistant primer systems for metal pre-treatment.

Processing

Dynasylan® 1124 can advantageously be employed in organic solvents or added in situ as a pure substance to the polymer. In higher concentrations (1-5 wt.-%) chemical modification can be achieved by reaction with suitable functional monomers or polymers, for example those containing epoxy groups.

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