## **TEGO® Humectant 7005 for Binder-Free Colorants**

# **TEGO®** Humectant 7005 is an ultra-low VOC humectant with low influence on paint properties.

#### Advantages:

- Complies with VOC requirements of colorant formulations
- Achieves better open time
- Prevents nozzle caking and dispenser blocking
- Allows better fluidity
- Compatible humectant with good rheological behavior
- Increases color strength
- Freeze-thaw stable



### TEGO<sup>®</sup> Humectant 7005 fulfills all current VOC regulations in the US and Europe.

by Standard: JS Regulations ber method ASTM D6886-14	Retention Time (Min)	Standard	TEGO® Humectant 7005	TEGO <sup>®</sup> Humectant 7000	PEG 400	Comp. 3200	Comp. 3
	15.24	Diethyl Adipate	0.00	0.00	0.21	0.09	2.73
	15.40	Tetradecane	0.00	0.00	0.21	0.09	2.73
	17.97	TXIB	0.00	0.00	0.58	0.09	4.37
	22.37	Methyl Palmitate	0.00	0.00	1.57	0.09	10.70

European Regulations per method DIN EN ISO11890/2

	voc	SVOC	
TEGO <sup>®</sup> Humectant 7000	< 0.1%	0.6%	
TEGO <sup>®</sup> Humectant 7005	< 0.05 %	0.07%	

TEGO<sup>®</sup> Humectant 7005 performs slightly better than the market standard in open time.

Left to right: Blank, Market Standard, TEGO<sup>®</sup> Humectant 7005.

Test set-up: 5 g colorant filled in a lid and dried at 23° at 25 % relative humidity for 8 hours.











Coatings formulated with TEGO<sup>®</sup> Humectant 7005 perform better than the market standards in a salt spray test.

Left to right: Blank, market standard, TEGO<sup>®</sup> Humectant 7000, TEGO® Humectant 7005.



TEGO® Humectant 7005 imparts good or better rheology control, color strength, and compatibility on the coating formulation compared to alternatives.



#### TEGO<sup>®</sup> Humectant 7005 shows better freeze-thaw stability than alternatives, including PEG 400.



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