

DYNACOLL® AC 1920

07.19

Chemical composition

Bead polymer based on methyl methacrylate and n-butyl methacrylate.

Application

Formulation of reactive hot melt adhesives.

Typical Data

Property	Value	Unit	Method
Glass transition temperature (Tg)	85	°C	ISO 11357-1
Viscosity number	22	cm ³ /g	ISO 1628-1
Molecular weight (Mw)	37.000	g/mol	DIN 55672-1
Acid number	6	mgKOH/g	DIN EN ISO 2114
Softening point (Ring & Ball)	160	°C	DIN ISO 4625
Melt flow rate at 190°C (MFR)	20	g/10 min	DIN ISO 1133 (21.6N)

Packaging

Bags, 25 kg net

Storage Stability

Keep for 5 years if stored in a cool, dry place.

Safety and Handling

Please refer to our Safety Data Sheet.

Evonik Operations GmbH Paul-Baumann-Str. 1 45764 Marl Germany PHONE +49 2365 49-02 FAX +49 2365 49-5030

Evonik Corporation Resource Efficiency 299 Jefferson Road Parsippany, NJ 07054-0677, USA Xinzhuang Industry Park PHONE +1 973 929-8000 FAX +1 973 929-8460

Evonik Specialty Chemicals (Shanghai) Co., Ltd. 55, Chundong Road Shanghai, 201108, PR China PHONE +86 21 6119-1028 FAX +86 21 6119-1254

Email adhesives@evonik.com www.evonik.com/adhesives-sealants www.evonik.com/designed-polymers

Marl, July 29, 2019

DYNACOLL® is a registered trademark of Evonik Industries AG or one of its subsidiaries

This information and all further technical advice are based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with regard to existing third party intellectual property rights, especially patent rights. In particular, no warranty, whether express or implied, or guarantee of product properties in the legal sense is intended or implied. We reserve the right to make any changes according to technological progress or further developments. The customer is not released from the obligation to conduct careful inspection and testing of incoming goods. Performance of the product described herein should be verified by testing, which should be carried out only by qualified experts in the sole responsibility of a customer. Reference to trade names used by other companies is neither a recommendation, nor does it imply that similar products could not be used.