

## Product Information

# DEGACRYL® HS 4150 E

Solvent-based binder for heat seal lacquers

## PRODUCT DESCRIPTION

Solvent-based binder for heat seal lacquers designed for coating on aluminum when co-formulated with PVC. Along with smooth peel properties, it can be sealed with all common polar and non-polar substrates like PS, PET or PP. Its solvent composition is n-butyl acetate-free.

### Typical Properties

Property	Unit	Value
<b>Chemical Name</b>		Organic dispersion of copolymers on methacrylic esters and olefinic basis
<b>Density</b> DIN EN ISO 1183-1	g/cm <sup>3</sup>	0.91
<b>Flash Point, min.</b> DIN EN ISO 1523	°C	-4
<b>Glass Transition Temperature</b> DIN EN ISO 11357-1	°C	-48
<b>Glass Transition Temperature</b> DIN EN ISO 11357-1	°C	33
<b>Molecular Weight</b> DIN 55672-1	g/mol	300,000
<b>Solvent</b>		n-propyl acetate / ethyl acetate / isooctane 54 / 36.5 / 9.5
<b>Viscosity</b> Dynamic Viscosity DIN EN ISO 3219	mPa·s	800-2500
<b>Viscosity Number</b> DIN EN ISO 1628-1	cm <sup>3</sup> /g	147

The data represents typical values (no product specification)

## TYPICAL APPLICATIONS

Usage as a binder for heat seal lacquers for sealing aluminum or PET film versus polypropylene, polystyrene or vinyl.

- Food packaging (e.g. easy or strong peel packaging, foil or film lid packaging, foil to foil applications)
- Pharmaceutical packaging (e.g. push through blister, sachet packaging, easy peel packaging, foil to foil applications)

## Product Composition

Product Composition	Unit	Value
<b>Solids Content</b>	%	42-44
DIN EN ISO 3251		

The data represents typical values (no product specification)

## BENEFITS & ADVANTAGES

- excellent seal and peel properties on aluminum foil or film structures
- outstanding smooth peel effect
- wide property range: from easy opening to high sealing strength
- multi-purpose sealing capabilities to various substrates
- economical and environmental friendly packaging solutions

## DOSAGE

We are pleased to send guideline formulations.

## HANDLING & PROCESSING

### General

Organic dispersion with the usage as binder for heat seal lacquers for sealing aluminum or primed PET film versus polypropylene, polyethylene, polystyrene, polyethylene terephthalate or vinyl.

### Before processing

DEGACRYL® HS 4150 E must be stirred well, since storage can lead to phase separation. Recommendation to use complete material (full packaging size) for final heat seal lacquer formulation.

### Dilutability

DEGACRYL® HS 4150 E is dilutable with esters and ketones.

### Drying

After brief airing, 15 seconds at 180 °C under lab conditions.

### Hints for application

In order to ensure the adhesion to aluminum foil, the latter should be primed (1 - 2 g per sqm dry film thickness) with a PVC copolymer, e.g. Vinnol® H 15/45 M from Wacker Chemie or in combination with the ratio of 95/5 (solid to solid). Recommended dry film thickness of DEGACRYL® HS 4150 E is 7 g per sqm.

## PACKAGING

Open top steel drums: 175 kg net

Recycable IBC with PE insert: 850 kg net

## STORAGE

Stored tightly closed in a cool place.

## SHELF LIFE

1 year after date of delivery under above mentioned storage conditions.

### Registration Listings

Registry	Status
<b>Australia (AIC)</b>	Yes
<b>Canada (DSL)</b>	Yes
<b>China (IECSC)</b>	Yes
<b>EU (REACH)</b> EU-REACH compliant for Evonik Operations GmbH and its affiliates as EU manufacturer/EU importer.	Yes
<b>Japan (ENCS)</b>	Yes
<b>South Korea (KECL)</b>	Yes
<b>Mexico (INSQ)</b>	No
<b>New Zealand (NZIoC)</b>	Yes
<b>Philippines (PICCS)</b> Pre-registration is requested for specific importer.	Yes
<b>Taiwan (TCSI)</b>	Yes
<b>United States of America (TSCA)</b> ACTIVE: Commercial Status: Active	Yes

### Disclaimer

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