

# DYNAPOL® LH 538-02

43.13.353e / 03.17

# **General description**

Saturated, low molecular, branched, hydroxylated polyester resin with very good weatherability.

Stoving enamels based on LH 538 and amino resins resp. blocked polyisocyanate resins show good flow properties. Coatings are flexible and show good adhesion to metals and excellent weather resistance (chalking resistance, color retention, dirt pick up-resistance).

# **Specification**

Property	Value	Unit	Test method
Hydroxyl number (solvent free)	40 - 50	mg KOH/g	DIN EN ISO 4629-2
Acid number (solvent free)	≤ <b>3</b>	mg KOH/g	DIN EN ISO 2114
Non volatile content	65 ± 1	% by weight	DIN EN ISO 3251
Viscosity (23 °C)	3.5 - 5.5	Pa s	DIN EN ISO 3219
Colour (Gardner)	≤ 3		DIN EN ISO 4630
	<u> </u>		BITERIOO 1000
Typical data Molecular mass	3000	g/mol	calculated
Typical data		g/mol °C	
Typical data Molecular mass	3000	•	calculated

#### Uses

Coil Coating top coats and one coat-systems for exterior architecture; spray coatings for exterior architecture.

### **Supply Form**

65 % in Solvent Naptha 150 ND / Butylglycol (75 / 25).

### **Storage Stability**

Protected from heat, sunlight, moisture and foreign materials, the shelf life of LH 538-02 is twelve (12) months from the date of delivery when stored in unopened original packaging at temperatures below 25°C (77°F).

#### Safety and Handling

Please refer to our Safety Data Sheet.

#### **Evonik Operations GmbH**

Paul-Baumann-Str. 1 45764 Marl Germany PHONE +49 2365 49-02 FAX +49 2365 49-5030

www.dynapol.com www.evonik.com/coatings E-MAIL dynapol@evonik.com

Marl, March 15, 2017

### Evonik Corporation

Resource Efficiency 299 Jefferson Road Parsippany, NJ 07054-0677, USA PHONE +1 973 929-8000 FAX +1 973 929-8460

www.dynapol.com www.evonik.com/coatings E-MAIL dynapol@evonik.com Evonik Specialty Chemicals (Shanghai) Co., Ltd.

55 Chundong Road Xinzhuang Industry Park Shanghai 201108, P.R. China PHONE +86 21 6119-1028 FAX +86 21 6119-1254

www.dynapol.com www.evonik.com/coatings E-MAIL dynapol@evonik.com

DYNAPOL® is a registered trademark of Evonik Industries AG or one of its subsidiaries

This information and all further technical advice are based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with regard to existing third party intellectual property rights, especially patent rights. In particular, no warranty, whether express or implied, or guarantee of product properties in the legal sense is intended or implied. We reserve the right to make any changes according to technological progress or further developments. The customer is not released from the obligation to conduct careful inspection and testing of incoming goods. Performance of the product described herein should be verified by testing, which should be carried out only by qualified experts in the sole responsibility of a customer. Reference to trade names used by other companies is neither a recommendation, nor does it imply that similar products could not be used.