

# DYNAPOL® LH 727-02

43.13.590e / 03.17

#### **General Description**

Saturated, low molecular, branched, hydroxylated polyester resin.

Stoving enamels based on LH 727 and amino resins resp. blocked polyisocyanate resins have high paint solids and are very reactive.

#### **Specification**

Property	Value	Unit	Test method
Hydroxyl number (solvent free)	95 - 105	mg KOH/g	DIN EN ISO 4629-2
Acid number (solvent free)	7 - 11	mg KOH/g	DIN EN ISO 2114
Non volatile content	65 ± 1	% by weight	DIN EN ISO 3251
Viscosity (23 °C)	1.5 - 2.5	Pa s	DIN EN ISO 3219
Colour (Gardner)	≤ <b>3</b>		DIN EN ISO 4630

### **Typical data**

Molecular mass	2000	g/mol	calculated
Glass transition temperature (solid)	5	°C	DSC
Density (20 °C) (solution)	1.07	g/cm <sup>3</sup>	DIN 51 757
Flashpoint	62	°C	DIN EN ISO 13 736

#### Uses

Coil Coating top coats for exterior and interior architecture; automotive primer surfacers; industrial spray coatings.

#### **Supply Form**

65 % in Solvent Naphtha 150 ND / Butylglycol (80 / 20).

#### **Storage Stability**

Protected from heat, sunlight, moisture and foreign materials, the shelf life of LH 727-02 is twelve (12) months from the date of delivery when stored in unopened original packaging at temperatures below 25°C (77°F).

#### Safety and Handling

Please refer to our Safety Data Sheet.

#### **Evonik Operations GmbH**

Paul-Baumann-Str. 1 45764 Marl Germany PHONE +49 2365 49-02 FAX +49 2365 49-5030

www.dynapol.com www.evonik.com/coatings E-MAIL dynapol@evonik.com

## Evonik Corporation

Resource Efficiency 299 Jefferson Road Parsippany, NJ 07054-0677, USA PHONE +1 973 929-8000 FAX +1 973 929-8460

www.dynapol.com www.evonik.com/coatings E-MAIL dynapol@evonik.com

# Evonik Specialty Chemicals (Shanghai) Co., Ltd.

55 Chundong Road Xinzhuang Industry Park Shanghai 201108, P.R. China PHONE +86 21 6119-1028 FAX +86 21 6119-1254

www.dynapol.com www.evonik.com/coatings E-MAIL dynapol@evonik.com

Replaces leaflet 43.13.590e / 12.08 and all former issues Marl, March 17, 2017

DYNAPOL® is a registered trademark of Evonik Industries AG or one of its subsidiaries

This information and all further technical advice are based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with regard to existing third party intellectual property rights, especially patent rights. In particular, no warranty, whether express or implied, or guarantee of product properties in the legal sense is intended or implied. We reserve the right to make any changes according to technological progress or further developments. The customer is not released from the obligation to conduct careful inspection and testing of incoming goods. Performance of the product described herein should be verified by testing, which should be carried out only by qualified experts in the sole responsibility of a customer. Reference to trade names used by other companies is neither a recommendation, nor does it imply that similar products could not be used.