# Product Information Dynasylan® 1146

### Oligomeric diamino silane system

# **PRODUCT DESCRIPTION**

Hydrophobic Dynasylan<sup>®</sup> 1146 diaminofunctional silane is used in adhesives and sealants, and in coatings, to improve the adhesion of amino-reactive resins (e.g. RTV-silicones, two-part urethanes, silylated urethanes, MS polymers, and two-part epoxies) to inorganic surfaces, plastic surfaces, and inorganic fillers.

Dynasylan<sup>®</sup> 1146 silane is characterized by randomly distributed linear and cyclic oligosiloxanes and it fulfills the OECD polymer definition. Its low volatility and viscosity make compounding easy. Dynasylan<sup>®</sup> 1146 silane produces significantly less by-product (VOC) and has a correspondingly low odor level during application.

Property	Unit	Value
Appearance		clear to light opaque; colorless to light yel- lowish
<b>Density</b> (20 °C) DIN 51757	g/cm³	~1.06
<b>Flash Point, min.</b> EN 22719	°C	60
Viscosity (20 °C) DIN 53015	mPa·s	~35

The data represents typical values (no product specification)

# **TYPICAL APPLICATIONS**

Hydrophobic Dynasylan<sup>®</sup> 1146 diaminofunctional silane is used in adhesives and sealants, and in coatings, to improve the adhesion of amino-reactive resins (e.g. RTV-silicones, two-part urethanes, silylated urethanes, MS polymers, and two-part epoxies) to inorganic surfaces, plastic surfaces, and inorganic fillers.

Dynasylan<sup>®</sup> 1146 silane is characterized by randomly distributed linear and cyclic oligosiloxanes and it fulfills the OECD polymer definition. Its low volatility and viscosity make compounding easy. Dynasylan<sup>®</sup> 1146 silane produces significantly less by-product (VOC) and has a correspondingly low odor level during application.

## **BENEFITS & ADVANTAGES**

Dynasylan<sup>®</sup> 1146 silane is a versatile product that provides improved product performance and quality. Dynasylan<sup>®</sup> 1146 silane is soluble in common organic solvents (e. g. MeOH, EtOH, MEK). Dynasylan<sup>®</sup> 1146 silane may be used as an additive or as a primer in adhesives and sealants, and in coatings applications. When used as an additive, Dynasylan<sup>®</sup> 1146 silane can eliminate the need for special primers in numerous bonding applications. Specific systems that demonstrate improved adhesion when Dynasylan<sup>®</sup> 1146 silane is used include RTV silicones and hybrid silane-crosslinked systems. Additive loading levels of 0.5 to 1.5 wt.% Dynasylan<sup>®</sup> 1146 silane with regard to the overall formulation are typically recommended.

Dynasylan<sup>®</sup> 1146 silane can also be utilized as a mineral filler treatment. The diamino and alkyl functionalities result in unique functional filler properties when Dynasylan<sup>®</sup> 1146 treated minerals are incorporated into polymers.

### **Key Benefits:**

Because of its unique oligomeric structure, Dynasylan® 1146 silane exhibits excellent wetting on substrates and forms weather- and moisture-resistant bonds to substrates with difficult adhesion properties. The diamino functionality provides a reactive site for amino-reactive resins, whereas the alkyl functionality imparts hydrophobicity. Use



of in silylated urethane or MS polymer adhesives and sealants results in:

- superior wet adhesion to inorganic (e.g. concrete, aluminum) and organic substrates (e.g. PVC)
- improvements in elongation and modulus, allowing the formulation of highly elastic products
- · reduced yellowing and staining
- significantly reduced water uptake, allowing for water resistant adhesives, water scavenger

# HANDLING & PROCESSING

Before considering the use of Dynasylan® products please read its Safety Data Sheet (SDS) thoroughly for safety and toxicological data as well as for information on proper transportation, storage and use.

The Safety Data Sheet is available upon request from your local representative, customer service or from Evonik Operations GmbH, Product Safety Department, E-MAIL sds-hu@evonik.com.

# PACKAGING

Dynasylan  $^{\ensuremath{\$}}$  1146 is supplied in 25 kg pails, 200 kg drums and 1.000 kg IBC's.

# SHELF LIFE

In the unopened container Dynasylan® 1146 has a shelf life of min. 12 months from delivery.

Registration Listings		
Registry	Status	
Australia (AIIC)	Yes	
Canada (DSL)	Yes	
China (IECSC)	Yes	
EU (REACH)	Exempted	
EU (EINECS/ELINCS)	Yes	
Japan (ENCS)	Yes	
South Korea (KECL)	Yes	
Philippines (PICCS)	No	
USA (TSCA)	Yes	

#### Disclaimer

This information and all further technical advice are based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with regard to existing third-party intellectual property rights, especially patent rights. In particular, no warranty, whether express or implied, or guarantee of product properties in the legal sense is intended or implied. We reserve the right to make any changes according to technological progress or further developments. The customer is not released from the obligation to conduct careful inspection and testing of incoming goods. Performance of the product described herein should be verified by testing, which should be carried out only by qualified experts in the sole responsibility of a customer. Reference to trade names used by other companies is neither a recommendation, nor does it imply that similar products could not be used.

#### **Evonik Operations GmbH**

Smart Effects Rodenbacher Chaussee 4 63457 Hanau Germany ask-se@evonik.com ask-se-asia@evonik.com ask-se-americas@evonik.com www.evonik.com/smarteffects

