

**TEGO® Addbond 2220 ND****DESCRIPTION**

TEGO® Addbond 2220 improves flexibility and adhesion of solventborne coatings. This soft polyester shows very good compatibility in non-polar formulations.

**KEY BENEFITS**

- improves adhesion on aluminum and steel
- improves flexibility
- improves corrosion resistance

**AREA OF APPLICATION****Adhesion on metal****Adhesion on plastic****Hardness****Flexibility****Viscosity reduction / increase of solids content****Fixation of aluminum pigments****SUITABILITY****waterborne****solventborne****2-pack 100%****radiation-curing**

● not suitable ● partly suitable ● suitable

**TYPICAL APPLICATIONS**

- General industrial coatings
- Coil coatings
- Can coatings

**TECHNICAL DATA**

<b>active matter content</b>	60 wt-%
<b>appearance</b>	clear liquid
<b>hydroxy value (calculated on non-volatile content)</b>	Approx. 30 mg KOH/g
<b>solvent</b>	Solvent Naphta 150
<b>viscosity at 23°C (as supplied)</b>	Approx. 2100 mPas

**SOLUBILITY**

Ethanol	TPGDA
●	●
Acetone	Butylacetate
●	●

● not soluble ● partly soluble ● suitable

**RECOMMENDED ADDITION LEVEL**

Solid calculated on main binder solid: 3.0 - 15.0 %

**PROCESSING INSTRUCTIONS**

Addition as supplied during the let-down is recommended.

**HANDLING & STORAGE**

When stored in an original unopened packaging, the product has a shelf life of 48 months from the date of manufacture.

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