

TEGO® Addbond 2325**DESCRIPTION**

TEGO® Addbond 2325 improves flexibility and adhesion of solventborne coatings. It is especially suitable for acrylic-based coating systems.

KEY BENEFITS

- good improvement of adhesion on metal
- improves corrosion resistance
- broad compatibility

AREA OF APPLICATION**Adhesion on metal****Adhesion on plastic****Hardness****Flexibility****Viscosity reduction / increase of solids content****Fixation of aluminum pigments****SUITABILITY****waterborne****solventborne****2-pack 100%****radiation-curing**

● not suitable ● partly suitable ● suitable

TYPICAL APPLICATIONS

- Transportation coatings
- General industrial coatings

TECHNICAL DATA

active matter content	60 %
appearance	clear liquid
chemical description	solution of a modified polyester
hydroxy value (calculated on non-volatile content)	Approx. 16 mg KOH/g
solvent	n-butylacetate
viscosity at 23°C (as supplied)	Approx. 500 mPas

SOLUBILITY

Water	Ethanol
●	●
TPGDA	Acetone
●	●
Butylacetate	Mineral Spirits
●	●

● not soluble ● partly soluble ● suitable

RECOMMENDED ADDITION LEVEL

Solid calculated on main binder solid: 3.0 - 15.0 %

PROCESSING INSTRUCTIONS

Addition to the coating as supplied or as a predilution is possible.

HANDLING & STORAGE

When stored in an original unopened packaging the product has a shelf life of 48 months from the date of manufacture. The product should be stored out of direct sunlight.

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Evonik Operations GmbH | Goldschmidtstraße 100, 45127 Essen, Germany | Telefon +49 201 173-2222 Telefax +49 201 173-1939 | www.coating-additives.com