### DESCRIPTION

CARBOWET\* 138 is a non-ionic wetting additive that provides additional dispersing properties. Wets all kinds of pigments. Was designed as alternative to APEs with a HLB-value around 14.

#### **KEY BENEFITS**

- fast pigment and substrate wetting
- cost efficient
- 100% active and low viscous liquid

# SUITABILITY

| waterborne            | solventborne             |
|-----------------------|--------------------------|
| •                     | •                        |
| 2-pack 100%           | radiation-curing         |
| •                     | •                        |
| direct grind          | resin-containing pigment |
|                       | concentrates             |
| •                     | •                        |
| resin-free pigment co | ncentrates               |
|                       |                          |

not suitable Ø partly suitable suitable

# TYPICAL APPLICATIONS

- Architectural paints
- Printing Inks
- General industrial coatings
- Wood coatings

# **TECHNICAL DATA**

| active matter content | 100 %                     |
|-----------------------|---------------------------|
| appearance            | clear, pale yellow liquid |
| chemical description  | alcohol ethoxylate        |
| HLB                   | 13.8                      |

#### SOLUBILITY

| Water        | Ethanol         |
|--------------|-----------------|
| •            | •               |
| TPGDA        | Acetone         |
| •            | •               |
| Butylacetate | Mineral Spirits |
| •            | •               |
|              |                 |

not soluble

# **RECOMMENDED ADDITION LEVEL**

As supplied calculated on total formulation: 1.0 - 3.0 %

### **PROCESSING INSTRUCTIONS**

Add before grinding.

#### HANDLING & STORAGE

- When stored in an original unopened packaging, the product has a shelf life of 24 months from the date of manufacture.
- Keep containers tightly closed in a dry, cool, and well-ventilated place. Product may separate upon standing. Mix before use. If frozen, warm product to 40°C and mix before use.

This information and all further technical advice are based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with regard to existing third party intellectual property rights, especially patent rights. In particular, no warranty, whether express or implied, or guarantee of product properties in the legal sense is intended or implied. We reserve the right to make any changes according to technological progress or further developments. The customer is not released from the obligation to conduct careful inspection and testing of incoming goods. Performance of the product described here inshold be verified by testing, which should be carried out only by qualified experts in the sole responsibility of a customer. Reference to trade names used by other companies is neither a recommendation, nor does it imply that similar products could not be used.

Evonik Operations GmbH | Goldschmidtstraße 100, 45127 Essen, Germany | Telefon +49 201 173-2222 Telefax +49 201 173-1939 | www.coating-additives.com

