SILIKOFTAL® HTW 3

DESCRIPTION

Silicone polyester resin emulsion

KEY BENEFITS

- low thermoplasticity
- excellent adhesion on aluminum and steel
- excellent dishwasher detergent resistance

SUITABILITY waterborne ■ not suitable ✓ partly suitable ● suitable

TYPICAL APPLICATIONS

- Heat-stable, decorative coatings
- Cook and bakeware
- Electric appliances

TECHNICAL DATA

appearance	white liquid
delivery form	emulsion
Ionic charge	non-ionic
non-volatile content	45-52 %
pH-value	5 - 7.5
viscosity at 23°C (as supplied)	40-400 mPas



PROCESSING INSTRUCTIONS

- Prior to use, mix briefly with low shear-forces.
- Add up to 3% propylene glycol for an optimized film formation.
- Spray and roller application.

CURING CONDITIONS

220 - 250 °C/15 min - depending on formulation

HANDLING & STORAGE

When stored in an original unopened packaging between +4 and +40 $^{\circ}$ C, the product has a shelf life of at least 12 months from the date of manufacture. However, contact with tin (e.g. with metal containers) will shorten storage stability.

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Evonik Operations GmbH | Goldschmidtstraße 100, 45127 Essen, Germany | Telefon +49 201 173-2222 Telefax +49 201 173-1939 | www.coating-additives.com

